

Contents

Polysto group BV Technology

CleanSheets and panels

Prefab skirtings and kerbs

Polyethylene wall ledges Stainless steel protection

Logistic impact protection

Stainless steel drainage Lights, windows, doors

Installation materials

2	\	choose	D - I.	
3	wnv	CNOOSE	אומא	/STO $/$
_	vviiy	CITOUSC	1 01	, ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,

- 8 CleanSheet
- 12 CleanRock®
- 14 HygiSeal
- 18 CleanSheet
- 20 RamPanel
- 22 HygiWall
- 26 InsuPanel
- 28 RenoPanel
- 30 HygiCeiling
- 31 Consumption guidelines
- 32 Profiles
- 38 Ceiling suspension
- 40 Different versions and type of finishing
- 41 Impact levels
- 42 Full core PVC skirtings
- 43 CleanRock kerbs and skirtings
- 47 Consumption guidelines
- 48 Stainless Steel kerbs and skirtings
- 52 Polyethylene wall ledges
- 54 Stainless steel column protection
- 56 Stainless steel bollards
- 57 Stainless steel barriers
- 60 Prefabricated concrete kerbs
- 61 Polyethylene logistic kerbs
- 62 Stainless steel drainage
- 63 HygiLights
- 64 Hygienic Wall Boots
- 65 HygiCrystal
- 66 HygiDoors
- 68 Accessories and installation equipment

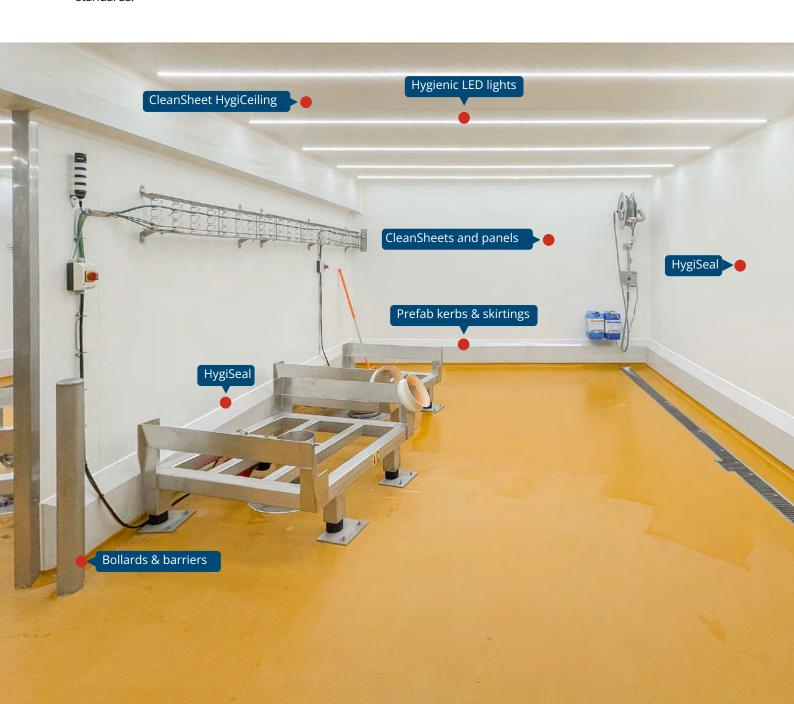


Why choose PolySto?

PolySto provides maximum protection for hygienic areas, from floor to ceiling.

As a Belgian company with over 30 years of expertise, we design and manufacture hygienic building materials tailored to demanding industries like food processing, pharmaceuticals, life sciences, and healthcare. Our mission is to provide durable, high-quality solutions that uphold hygiene and food safety, even in the toughest conditions.

Our product range includes prefabricated **CleanRock** kerbs, coved skirtings, polyethylene wall ledges, stainless steel posts, and bollards—all engineered for maximum hygiene and impact resistance. We also offer **CleanSheet** wall and ceiling systems, designed with anti-fungal, water-repellent, and scratch-resistant properties. These FRP solutions comply with food safety and HACCP standards, making them easy to clean and ideal for facilities aiming to achieve the highest hygiene standards.





THE IMPORTANCE OF HYGIENE

Harmful bacteria such as Listeria and Salmonella hide in voids, cracks, open joints, behind kerbs, and on corroded surfaces.

Daily cleaning can flush these bacteria from cracks and crevices, dispersing them throughout the production area. This can lead to serious **bacterial contamination** on food production surfaces, potentially resulting in foodborne illnesses, production halts, or even complete factory shutdowns.





PolySto provides maximum protection for hygienic areas, from floor to ceiling!

The aim of the PolySto hygienic design concept is to enable easy cleaning and fast evacuation of humidity and biomass, preventing the growth of harmful bacteria





PolySto Group developed an extensive range of hygienic construction products consisting of:

- Prefabricated hygienic CleanSheet walls and ceilings
- Prefabricated hygienic CleanRock kerbs
- HygiSeal[®]
- Prefabricated Food Safe PVC coved skirtings
- Modular polyethylene wall ledges
- Stainless steel posts and barriers
- Stainless steel column protection
- Stainless steel drainage
- Hygienic windows and doors
- · Hygienic (LED) lightings
- · Hygienic wall boots

5 catalog 2025



WE HAVE MORE TO OFFER

CONSULTANCY

Each project is unique. Our team of experts, active in over 100 countries worldwide can advise on how to build your project to comply with the highest level of hygienic standards.

PolySto is expert member of EHEDG, Co-author of EHEDG hygienic building guidelines, doc 44.





PROJECT CALCULATION

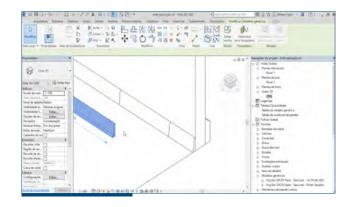


Project calculation from A-Z

An experienced and motivated Internal Sales team provides your tailor-made quotations.

A personal approach is key. Together with your sales representative, the internal sales team is responsible to calculate your project with the necessary technical support.

In order to prepare a swift and detailed calculation , we always ask to provide a digital CAD drawing.



Building information modeling (BIM)

You can consult our **extensive BIM-library** in the document catalog on our <u>website</u>.

The PolySto BIM models can be extracted, exchanged or networked to support decision-making regarding your new or renovation built assets.

Apart from detailed technical drawings, the BIM library contains a full technical description of all CleanRock kerbs which can be usefull for tender and project specifications.

MASTER INSTALLERS

The approach towards new construction or renovation of your food safe areas require specialized expertise. PolySto Group looks back on **30 years of experience** in hygienic construction.

In BeNeLux we have our own **certified installation teams** who take on the daily challenges to complete hygienic renovations or new construction projects.

Through insight into the **construction details**, technical expertise and attention to safety, reliability and flexibility, we are able to offer suitable and responsible solutions for the food-safe finish of all areas where hygienic and **HACCP finish** are required, taking into account the construction costs, quality, predetermined planning and safety.





PolySto Group BV cooperates with dedicated partners and installation companies throughout the world.

To achieve the label 'master installer' we offer specific training sessions in our academy.

Interested in becoming a Master Installer?

Contact us!





CLEANSHEET TECHNOLOGY

CLASSIC BUILDING MATERIALS

What are the problems with classic wall and ceiling building materials?











Sandwich panels

Concrete

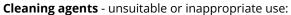
Brick walls

Stainless steel panels

Ceramic tiles

Degradation and corrosion of wall & ceiling panels due to:





- Temperature
- Concentration
- · Mix of detergents
- Cleaning equipment: e.g. brushes high pressure devices



Mechanical impact

- Poor or lack of good wall protection
- Scratches and point impacts
- Normal wear and tear



Humidity

- Humid production processes
- Temperature fluctuations
- Poor or insufficient ventilation



Natural products (agressive)

- Blood
- Starch
- Salts
- ...

Resulting in:



- High risk of bacterial contamination
- Development of moulds and fungus
- Possible production interruptions or stops

WHY CLEANSHEET?

Introducing PolySto **CleanSheet** — the future of hygienic construction materials. Made from Fiberglass Reinforced Polyester (FRP), CleanSheet embodies both strength and durability. It stands apart with its resistance to rust, decay, and its minimal maintenance needs, making it a superior alternative to traditional building materials.

Suitable for various applications, including walls, ceilings, and cladding. CleanSheet is a sound choice for those seeking an efficient and long-lasting construction solution.







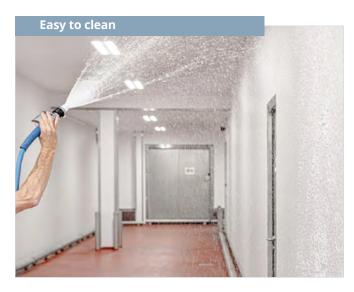




Smooth (+film), Smooth matt (+film) Smooth glossy (+ film) Smooth + SR film

Embossed Embossed + SR film





ery quick and easy installation

Extreme low bacterial adhesion

Adhesion of Listeria monocytogenes

Stainless steel Log (UFC/cm²)

CleanSheet smooth 5.84

CleanSheet embossed

information



CLEANSHEET

Finishing options



- Lowest bacterial adhesion
- Ideal for daily industrial foam cleaning
- 30% less foam consumption
- Diffused light reflection for relaxed atmosphere



- Perfect for dry environments
- Sleek and polished appearance



- Low reflection
- Matt look
- Pharma and Cleanroom



- Extra smooth
- Pharma and Cleanroom

Application

Directly adhered to all **flat and smooth** surfaces, such as:

- Sandwichpanels
- Concrete/cement walls
- Ceramic tiles
- Plaster, gypsum board, cement board
- OSB-panel

Euro Class

CleanSheets are availble in 2 fire classes

- Euro Class E
- Euro Class B-S2,D0



CLEANSHEET page 18

Fiber glass reinforced composite polyester sheet for the hygienic and durable protection of walls and ceilings.

- Installation on smooth, straight surfaces f.e. concrete, tiles, sandwich panels, etc...
- · For renovation and new build projects



Cement-based support laminated with CleanSheet. High-impact solution ideal for refurbishing walls in disrepair or for rooms demanding superior fire resistance and thermal stability.

- Installation on uneven surfaces which demand high strength. F.e. concrete, tiles, sandwich panels, metal studs, etc...
- Impact and scratch proof
- · For renovation and new build projects

HYGIWALL page 22

Premium sandwich construction panel solution with a PIR or mineral wool core, tailored for optimal insulation. Each panel is seamlessly laminated on one or both sides with our durable PolySto CleanSheet.

- For renovation and new build constructions
- · Ideal for box-in-box projects
- For inner, non-supporting walls and self-supported ceilings
- HygiWall panels produced up to 11 meters length

INSUPANEL page 26

A laminated insulation panel, with PolySto CleanSheet, designed for walls and ceilings that demand extra insulation.

- · For renovation and new build
- · Lightweight suitable for ceiling renovations
- · When extra insulation is needed

RENOPANEL page 28

An advanced, lightweight panel constructed from robust polypropylene with high-grade PolySto CleanSheet lamination.

- For renovation and new build
- · Lightweight suitable for ceiling renovations

HYGICEILING page 30

Hygienic and washable CleanSheet ceiling tiles, designed for suspended ceilings, offering an easily maintainable solution for diverse environments.

- · For renovation and new build
- Washable in industrial dishwasher

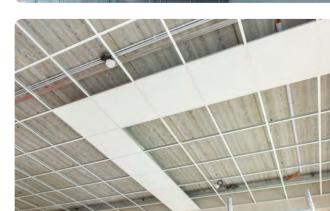














CLEANROCK TECHNOLOGY

What are the problems with classic wall protection building materials?



Concrete kerbs with resin-epoxy coating:

- Very long installation times
- Aggressive water/concrete mixture causes corrosion to sandwich panels
- Physical impacts causes cracks
- Difficult and expensive to maintain
- Water and biomass infiltration cause growth of harmful bacteria



Resin and tile coved skirtings:

- Expensive and brittle
- Not a wall protection
- Due to temperature changes, impact ruptures the skirting
- Infiltrated water in the floor evaporates and causes the resin floor to break





Stainless steel shells filled on site with concrete:

- Very complex installation with skilled labor and specialized tools.
- Voids behind stainless steel surface can harbor bacteria
- Difficult to repair or maintain
- Cold bridge effect
- Corrosion and scratch sensitive





Hollow, flexible PVC coved skirtings:

- Very brittle
- Hollow spaces behind the surface which is ideal for bacteria growth
- Weak and chemically not stable
- Flexible rubber joints are not watertight and chemical resistant

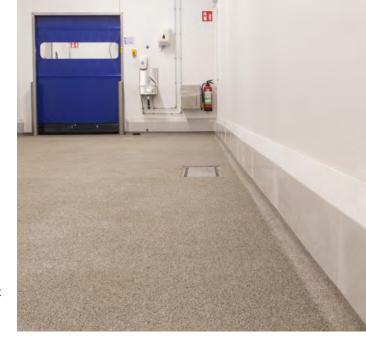
Resulting in:

- High risk of bacterial contamination
- Possible production interruptions or stops
- High installation and maintenance costs

CleanRock*

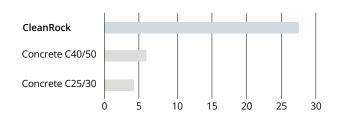
CleanRock is the **patented core material** used in PolySto kerbs. The composition has been developed based on more than 30 years of experience in the food processing industry.

Prefabricated CleanRock kerbs are composed of a mixture of polyester resins, quartz granulates and additives. The unique composition allows to prevent contaminations with Salmonella and Listeria. CleanRock is ideal for food safe environments that have to comply with HACCP, EU, USDA, GFSI, BRC and other food safety standards.



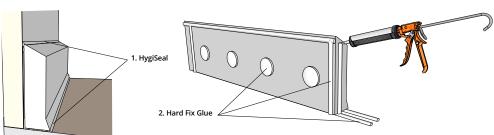
5 x stronger than concrete

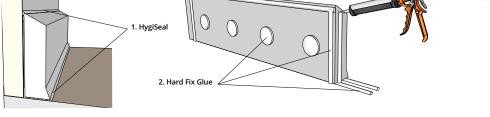
Flexural strength (MPa)





Double water barrier



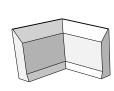


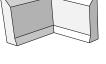
Prefabricated & modular system

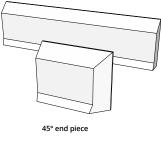
Installed before or after floor installation

Fast installation

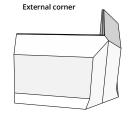
Easy replacement







straight elements



Internal corner







HYGISEAL

What are the problems with classic sealants in the food Industry?



Silicone joints

- Poor resistance to high pressure cleaning
- Anti-fungal agents are rinsed out by cleaning
- (Black) mould on silicone joints
- High maintenance cost
- Higher risk for production interruption due to maintenance
- High risk of bacteria outbreak

WHY HYGISEAL?

HygiSeal 3.1 is our latest innovation in the field of chemical welding, specifically designed for joints using a single-component hybrid sealant. HygiSeal joints create a **seamless**, enduring, and **fungus-repellent** connection between PolySto components, as well as between floors and walls. Engineered to withstand the challenges of **high-pressure cleaning**, these joints retain their **durability** even when exposed to the most demanding cleaning processes.

The unique composition of HygiSeal 3.1 provides a hard and smooth surface, which significantly **reduces bacterial adhesion** compared to traditional food-safe silicones. HygiSeal is the perfect solution for industries that demand strict hygiene standards.









The total hygienic design solution for sealing of:

- Kerbs and skirtings
- Windows
- Doors
- Sandwich panels
- Walls
- Ceilings
-







Available in







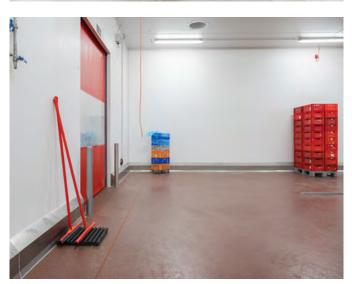








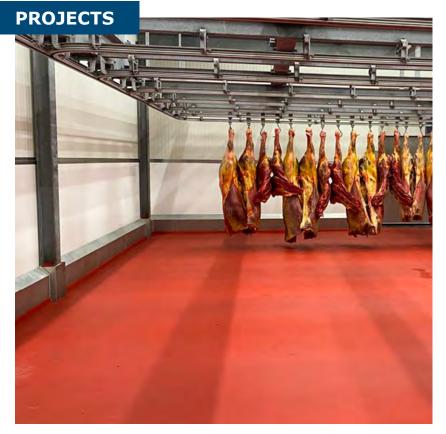






































CLEANSHEET

Fiber glass reinforced composite polyester sheet for the hygienic and durable protection of walls and ceilings. The PolySto CleanSheet is available with an embossed, smooth, smooth matt and smooth glossy (+film) finishing.

The Polysto CleanSheet is the face material for the products RamPanel, HygiWall, InsuPanel, RenoPanel and HygiCeiling.

Euro Class E	Euro Class B-S2,d0	Description	Sheet s	ize (m)	# per pallet
F2,3E_2	-	CleanSheet embossed 2,3 mm	1,2 x 2	(2,4 m2)	100 pc
F2,3E_2,5	FFRB2,3E_2,5	CleanSheet embossed 2,3 mm	1,2 x 2,5	(3 m2)	100 pc
F2,3E_2,75	-	CleanSheet embossed 2,3 mm	1,2 x 2,75	(3,3 m2)	100 pc
F2,3E_3	FFRB2,3E_3	CleanSheet embossed 2,3 mm	1,2 x 3	(3,6 m2)	100 pc
F2,3E_3,5	-	CleanSheet embossed 2,3 mm	1,2 x 3,5	(4,2 m2)	50 pc
F2,3E_4	-	CleanSheet embossed 2,3 mm	1,2 x 4	(4,8 m2)	25 pc
F2,3E_M2	-	CleanSheet embossed 2,3 mm – custom made	1,2 x		-
F2,3E_200	FFRB2,3E_200	CleanSheet embossed 2,3 mm on coil	1,2 x 200	(240 m2)	1 pc
F2S_2,5	FFRB2S_2,5	CleanSheet smooth 2 mm + film	1,2 x 2,5	(3 m2)	100 pc
F2S_3	FFRB2S_3	CleanSheet smooth 2 mm + film	1,2 x 3	(3,6 m2)	100 pc
F2S_3,5	-	CleanSheet smooth 2 mm + film	1,2 x 3,5	(4,2 m2)	50 pc
F2S_4	-	CleanSheet smooth 2 mm + film	1,2 x 4	(4,8 m2)	25 pc
F2S_M2	-	CleanSheet smooth 2 mm + film – custom made	1,2 x		-
F2S_250	-	CleanSheet smooth 2 mm + film on coil	1,2 x 250	(300 m2)	1 pc
F2SG_3	-	CleanSheet smooth glossy 2 mm + film	1,2 x 3	(3,6 m2)	100 pc
F2SM_2,6	-	CleanSheet smooth matt 2 mm + film	1,2 x 2,6	(3,12 m2)	100 pc
F2SM_3	FFRB2SM_3	CleanSheet smooth matt 2 mm + film	1,2 x 3	(3,6 m2)	100 pc
F2,3E_3_RAL9006	-	CleanSheet embossed 2,3 mm RAL 9006	1,2 x 3	(3,6 m2)	100 pc
F3E_2,5	-	CleanSheet embossed 3 mm	1,2 x 2,5	(3 m2)	100 pc
F3E_3	-	CleanSheet embossed 3 mm	1,2 x 3	(3,6 m2)	50 pc
F3S_3	-	CleanSheet smooth 3 mm + film	1,2 x 3	(3,6 m2)	50 pc
F2,3ESR_3	-	CleanSheet Smoke Room embossed 2,3 mm + SR film	1,2 x 3	(3,6 m2)	100 pc
F2,3ESR_M2	-	CleanSheet Smoke Room embossed 2,3 mm + SR film - custom	1,2 x		-
F2SSR_M2	-	CleanSheet Smoke Room smooth 2 mm + SR film - custom	1,2 x		-

	Embossed - 2,3 mm	Smooth, matt or glossy - 2 mm
Weight/m²	+- 3 kg/m²	+- 3.2 kg/m ²
Colour	standard RAL 9016 (hygienic white)	
Temperature range	-60 °C / +60 °C	
Tolerance lenght/width 0.2 x 0.5 %		
HS_Code	30 21 00 10	

- indicates not available in Euro Class B-S2,d0

Profiles for finishing CleanSheets

Page 32

Other thicknesses and lengths available on demand. All other RAL colours available on demand (min. 500 m² / colour).



CleanSheet with very strong HygiSeal 3.1 joint. CleanSheet finished with PVC profiles.





CleanSheet 2,3 mm embossed.



CLEANSHEET











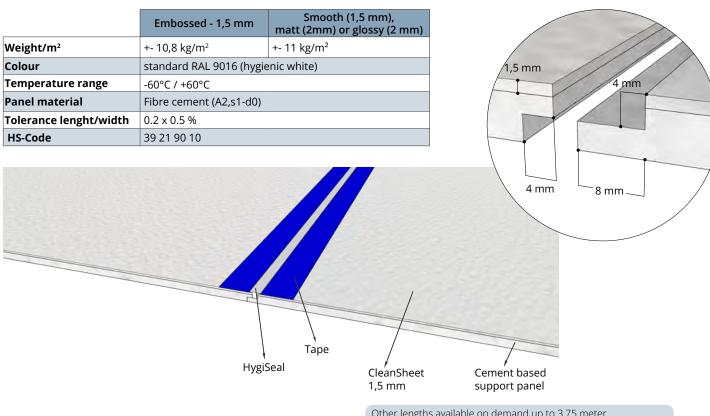




RAMPANEL

RamPanel, cement-based support laminated with CleanSheet, is a high-impact solution ideal for refurbishing walls or for rooms demanding superior fire resistance and thermal stability. The PolySto RamPanel can serve as a robust firewall. The cement-based support holds Euro Class A2-S1,d0 certification.

Euro Class E	Euro Class B-S2,d0	Description	Sheet size (m)	# per pallet
F1,5E_RC6_2,6F	FFRB1,5E_RC6_2,6F	RamPanel CleanSheet embossed 1,5 mm + 6 mm cement panel	1,2 x 2,6 (3,12 m2)	35 pc
F1,5E_RC6_3F	FFRB1,5E_RC6_3F	RamPanel CleanSheet embossed 1,5 mm + 6 mm cement panel	1,2 x 3 (3,6 m2)	35 pc
F1,5S_RC6_2,6F	FFRB1,5S_RC6_2,6F	RamPanel CleanSheet smooth 1,5 mm + 6 mm cement panel	1,2 x 2,6 (3,12 m2)	35 pc
F1,5S RC6 3F	FFRB1,5S RC6 3F	RamPanel CleanSheet smooth 1.5 mm + 6 mm cement panel	1.2 x 3 (3.6 m2)	35 pc



Profiles for finishing RamPanel

Page 33

Other lengths available on demand up to 3,75 meter. All other RAL colours available on demand (min. 500 m^2 / colour).



RamPanel prepared with blue tape for HygiSeal 3.1 installation.



RamPanel in a bakery.



RamPanel can be installed on metal studs.



















HYGIWALL

HygiWall is a premium sandwich panel solution with a choice of PIR or mineral wool core, tailored for optimal insulation. Each panel is seamlessly laminated on one or both sides with our durable PolySto CleanSheet, perfect for creating hygienic walls, ceilings, and modular box-in-box constructions.



1-sided laminated			
Euro Class E	Euro Class B-S2,d0	Description	# per pallet
HW60JI_1,5E	HW60JI_FFRB1,5E	HygiWall 60 mm steel sandwich panel 1-sided CleanSheet 1,5 mm embossed	+- 16 pc
HW80JI_1,5E	HW80JI_FFRB1,5E	HygiWall 80 mm steel sandwich panel 1-sided CleanSheet 1,5 mm embossed	+- 12 pc
HW100JI_1,5E	HW100JI_FFRB1,5E	HygiWall 100 mm steel sandwich panel 1-sided CleanSheet 1,5 mm embossed	+- 10 pc
HW60JI_1,5S	HW60JI_FFRB1,5S	HygiWall 60 mm steel sandwich panel 1-sided CleanSheet 1,5 mm smooth	+- 16 pc
HW80JI_1,5S	HW80JI_FFRB1,5S	HygiWall 80 mm steel sandwich panel 1-sided CleanSheet 1,5 mm smooth	+- 12 pc
HW100JI_1,5S	HW100JI_FFRB1,5S	HygiWall 100 mm steel sandwich panel 1-sided CleanSheet 1,5 mm smooth	+- 10 pc

2-sided laminated			
Euro Class E Euro Class B-S2,d0		Description	
HW60JI_1,5E_1,5E	HW60JI_FFRB1,5E_1,5E	HygiWall 60 mm steel sandwich panel 2-sided CleanSheet 1,5 mm embossed	+- 16 pc
HW80JI_1,5E_1,5E	HW80JI_FFRB1,5E_1,5E	HygiWall 80 mm steel sandwich panel 2-sided CleanSheet 1,5 mm embossed	+- 12 pc
HW100JI_1,5E_1,5E	HW100JI_FFRB1,5E_1,5E	HygiWall 100 mm steel sandwich panel 2-sided CleanSheet 1,5 mm embossed	+- 10 pc
HW60JI_1,5S_1,5S	HW60JI_FFRB1,5S_1,5S	HygiWall 60 mm steel sandwich panel 2-sided CleanSheet 1,5 mm smooth	+- 16 pc
HW80JI_1,5S_1,5S	HW80JI_FFRB1,5S_1,5S	HygiWall 80 mm steel sandwich panel 2-sided CleanSheet 1,5 mm smooth	+- 12 pc
HW100JI_1,5S_1,5S	HW100JI_FFRB1,5S_1,5S	HygiWall 100 mm steel sandwich panel 2-sided CleanSheet 1,5 mm smooth	+- 10 pc

HygiWall, 2-sided laminated, with CleanSheet embossed on the A-side and CleanSheet smooth on the B-side, is available upon request.

	Embossed - 1,5 mm	Smooth (1,5 mm), matt (2mm) or glossy (2 mm)	
Colour	standard RAL 9016 (hygienic white)		
Temperature range	-60°C / +60°C		
Panel material	Sandwich panel with PIR core Euroclass B-s1,d0 or FM approved		
ranei materiai	Sandwich panel with mineral wool core Euroclass A2-s1d0		
HS-Code	39 21 90 10		

Other lengths available on demand. 2 sided CleanSheet is optional. All other RAL colours available on demand (min. 500 m² / colour).

Consumption HygiSeal joints (+- 80 cc/m)

width joint + 2 mm x height joint + 2 mm = consumption / meter



HygiWall as partition wall.



HygiWall in a poultry slaughterhouse

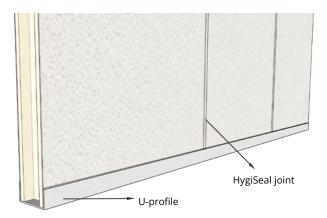


HygiWall in a ready meal facility.



HYGIWALL AS A WALL PANEL

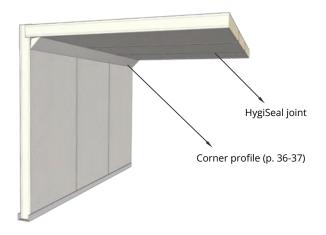
HygiWall, laminated 1 or 2-sided with CleanSheet for separation wall or box-in-box.





HYGIWALL AS A CEILING PANEL

HygiWall, laminated 1 sided with CleanSheet for ceiling applications.







Brewery laboratory build with ${\it HygiWall}.$



HygiWall in a ready meal facility.



HygiWall ceiling suspension (Aluminium T-profile).



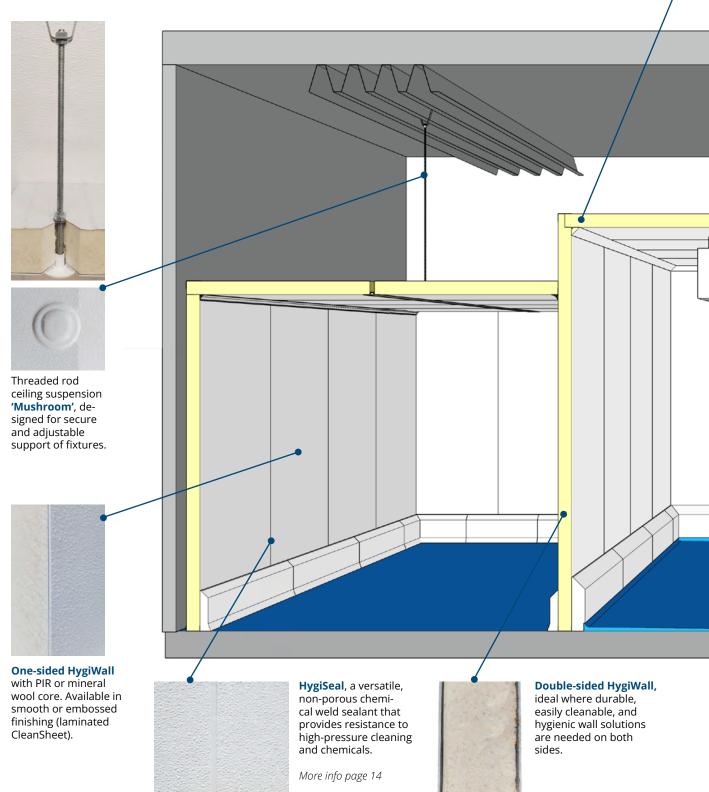
HYGIWALL

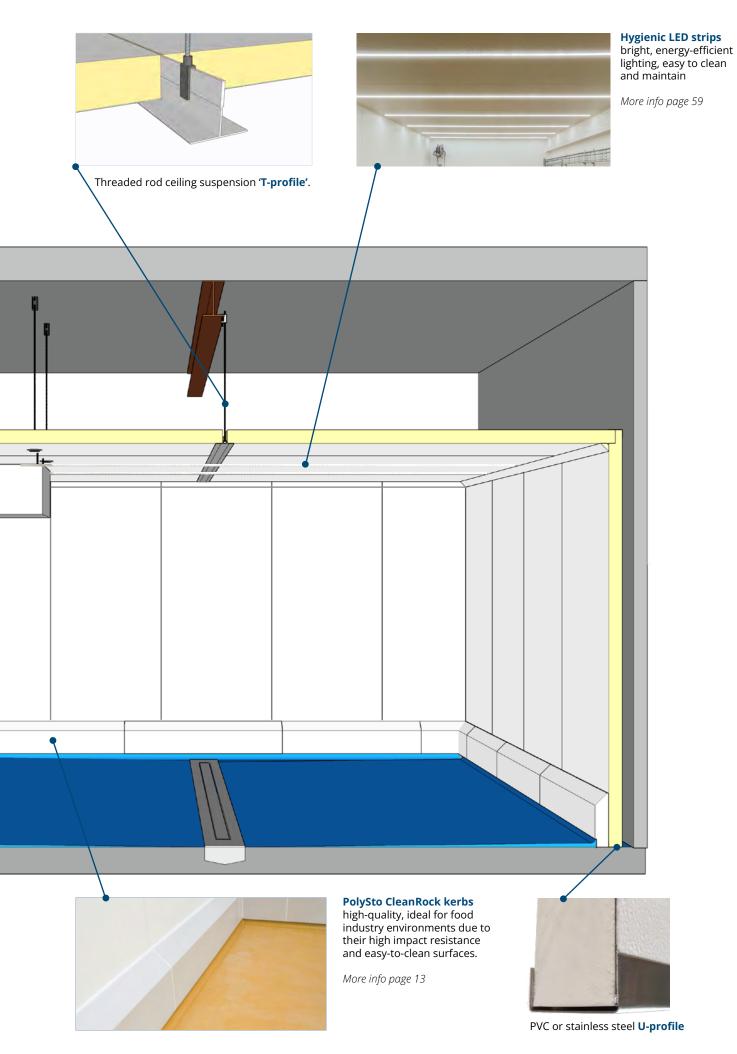
Fast and **easy** construction with PolySto HygiWall, providing durable, hygienic wall solutions ideal for food processing and healthcare facilities. Box-in-box designs for renovation or new construction.



Full core inner corner profiles.

More info page 34-37





25 catalog 2025



INSUPANEL

InsuPanel is a laminated insulation panel, with PolySto CleanSheet, designed for walls and ceilings, is an excellent choice for both renovation projects and new constructions that demand extra insulation. Its lightweight nature makes it especially suitable for ceiling refurbishments. InsuPanel is available with embossed, smooth, matt or glossy finish.

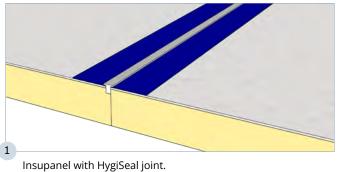
1-sided CleanSheet for ceiling application

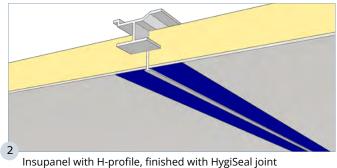
Euro Class E	Euro Class B-S2,d0	Description	Sheet size (m)	# per pallet
1,5E_PIR3_3	FFRB1,5E_PIR3_3	CleanSheet embossed 1,5 mm + 30 mm PIR + Aluclad	1,2 x 3 (3,6 m2)	+- 32 pc
1,5E_PIR4_3	FFRB1,5E_PIR4_3	CleanSheet embossed 1,5 mm + 40 mm PIR + Aluclad	1,2 x 3 (3,6 m2)	+- 24 pc
1,5E_PIR6_3	FFRB1,5E_PIR6_3	CleanSheet embossed 1,5 mm + 60 mm PIR + Aluclad	1,2 x 3 (3,6 m2)	+- 16 pc

2-sided CleanSheet for wall structures		
Euro Class E	Euro Class B-S2,d0	Description
2,3E_PIR8_2,3E_M2	FFRB2,3E_PIR8_FFRB2,3E_M2	CleanSheet embossed 2,3 mm + 80 mm PIR + CleanSheet embossed 2,3 mm
2,3E_PIR10_2,3E_M2	FFRB2,3E_PIR10_FFRB2,3E_M2	CleanSheet embossed 2,3 mm + 100 mm PIR + CleanSheet embossed 2,3 mm

	Embossed - 1,5 mm	
Colour	standard RAL 9016 (hygienic white)	
Temperature range	-60°C / +60°C	
Panel material PIR insulation board - C-s2,d0		
Tolerance lenght/width	0.2 x 0.5 %	
HS-Code	39 21 90 10	

Other thicknesses available on demand (30-100mm). Custom length up to 5 meter. All other RAL colours available on demand (min. 500 \mbox{m}^2 / colour).





it.

Profiles for finishing InsuPanel Page 34



FRP **Insupanel** as panel and ceiling in a cold store.











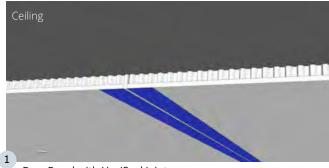
RENOPANEL



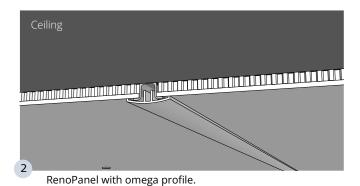
The PolySto **RenoPanel** is an advanced, lightweight panel constructed from robust polypropylene (honeycomb structure) with high-grade PolySto CleanSheet lamination. The RenoPanel is a hygienic, easy-to-install solution to renovate your ceiling. Connection between panels with HygiSeal or omega-profiles

Euro Class E	Description		Description Sheet size (m)		size (m)	# per pallet
F1,5E_PP10_2,6	RenoPanel CleanSheet embossed 1,5 mm + 10 mm polypropylene	1,2 x 2,6	(3,12 m2)	50 pc		
F1,5E_PP10_3	RenoPanel CleanSheet embossed 1,5 mm + 10 mm polypropylene	1,2 x 3	(3,6 m2)	50 pc		
F1,5S_PP10_2,6	RenoPanel CleanSheet smooth 1,5 mm + film + 10 mm polypropylene	1,2 x 2,6	(3,12 m2)	50 pc		
F1,5S_PP10_3	RenoPanel CleanSheet smooth 1,5 mm + film + 10 mm polypropylene	1,2 x 3	(3,6 m2)	50 pc		

	Embossed - 1,5 mm	Smooth (1,5 mm), matt (2mm) or glossy (2 mm)	
Weight/m²	+- 3,25 kg/m ²	+- 3,50 kg/m ²	
Colour	standard RAL 9016 (hygienic white)		
Temperature range	0 °C / +60 °C		
Panel material	Polypropylene		
Tolerance lenght/width	0,4 x 0,15 %		
HS-Code	39 21 90 10		



RenoPanel with HygiSeal joint.



Profiles for finishing RenoPanel

Page 33

Other lengths available on demand up to 5 meter. All other RAL colours available on demand (min. 500 m² / colour).



RenoPanel as hygienic ceiling in a potato processing facility.

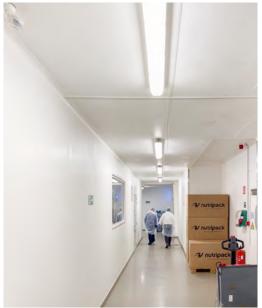


RenoPanel as hygienic ceiling in a meat processing facility.

















HYGICEILING

Hygienic and washable CleanSheet ceiling tiles, designed for suspended ceilings, offering an easily maintainable solution for diverse environments.

Euro Class E

	Description	Sheet size (mm)	# per pallet
F3E_0,6	HygiCeiling CleanSheet embossed 3 mm, Euro Class E	595 x 595 (0,354 m ²)	+- 400 pc
F3E_1,2	HygiCeiling CleanSheet embossed 3 mm, Euro Class E	1195 x 595 (0,711 m ²)	+- 200 pc
F3S_0,6	HygiCeiling CleanSheet smooth 3 mm, Euro Class E	595 x 595 (0,354 m ²)	+- 400 pc
F3S_1,2	HygiCeiling CleanSheet smooth 3 mm, Euro Class E	1195 x 595 (0,711 m ²)	+- 200 pc

Euro Class B-S2,d0

Other RAL colours available on demand (min. 500 m2/colour).

	Description	Sheet size (mm)	# per pallet
FFRB2,3EC_0,6	HygiCeiling, Fire retardant Euro Class B-S2,d0 CleanSheet embossed 2,3 mm	595 x 595 (0,354 m ²)	+- 400 pc
FFRB2,3EC_1,2	HygiCeiling, Fire retardant Euro Class B-S2,d0 CleanSheet embossed 2,3 mm	1195 x 595 (0,711 m ²)	+- 200 pc
FFRB2,3SC_0,6	HygiCeiling, Fire retardant Euro Class B-S2,d0 CleanSheet smooth 2,3 mm	595 x 595 (0,354 m ²)	+- 400 pc
FFRB2,3SC_1,2	HygiCeiling, Fire retardant Euro Class B-S2,d0 CleanSheet smooth 2,3 mm	1195 x 595 (0,711 m ²)	+- 200 pc

HYGICEILING STRUCTURES (ANTI-CORROSION)

	Description	# per box
CMC_LP_3,05	CMC T24 L edge profile, white, anti-corrosion, 3050 x 24 mm	40 pc
CMC_MP_3,6	CMC T24 main runner profile, white, anti-corrosion, 3600 x 24 mm	25 pc
CMC_CP_1,2	CMC T24 cross profile, white, anti-corrosion, 1200 x 24 mm	50 pc
CMC_CP_0,6	CMC T24 cross profile, white, anti-corrosion, 600 x 24 mm	75 pc
CMC_H_100/190	CMC T24 hanger 100 - 190 mm	100 pc
CMC_H_200/390	CMC T24 hanger 200 - 390 mm	100 pc
CMC_H_300/590	CMC T24 hanger 300 - 590 mm	100 pc
CMC_H_500/990	CMC T24 hanger 500 - 990 mm	100 pc
CMC_H_1000/1290	CMC T24 hanger 1.000 - 1.290 mm	50 pc
CMC_H_1200/1490	CMC T24 hanger 1.200 - 1.490 mm	50 pc
CMC_HDC1_100	CMC T24 ceiling clips HDC1	100 pc

Ceiling structures for the HygiCeiling tiles are available in full packages only. Standard colour: White RAL 9016.



HygiCeiling 595x595mm tiles in a hospital area. Installation of HygiCeiling.





HygiCeiling in a supermarket.



CONSUMPTION GUIDELINES

Sheets and panels

The consumptions listed below in cc are per square meter of CleanSheet or laminated CleanSheet panel.

Example: 1 square meter of RamPanel requires 600cc of Hard Fix Glue. The joints can be finished with 40cc of HygiSeal. HygiSeal, sealant and Hard Fix Glue are delivered in bags of 600cc.

	Product	Hard Fix Glue / m²	HygiSeal / m²	Optional sealant (in combination with profiles) / m²
	CleanSheet	600 cc	40 cc	150 cc
Consumption	RamPanel	600 cc	40 cc	/
	HygiWall	*	80 cc	80 cc
	InsuPanel	600 cc	40 cc	150 cc
	RenoPanel	600 cc	125 cc	150 cc

^{*} The consumption of Hard Fix Glue for HygiWall serves as a guideline for applying glue in the U-profile (100 cc / running meter) and between the male and female connections (80 cc / running meter).

The estimated installation times include the following steps: cutting, applying profiles, glueing, and joint sealing.

Height wall = 1 panel length			Renovation		New build		
	Product	Installers needed for walls	Installers needed for ceilings	Small project < 100 m ² per day (8 hours)	Big project > 100 m ² per day (8 hours)	Small project < 250 m ² per day (8 hours)	Big project > 250 m ² per day (8 hours)
	CleanSheet	2	3	30 m ²	50 m ²	40 m ²	60 m ²
Installation	RamPanel	2	/	30 m ²	50 m ²	40 m²	60 m ²
	HygiWall	2	3	50 m ²	70 m ²	70 m ²	90 m²
nstal	InsuPanel	2	3	30 m ²	50 m ²	40 m ²	60 m ²
_	RenoPanel	2	3	30 m²	50 m ²	40 m²	60 m²
	HygiCeiling	/	3	40 m²	50 m ²	50 m ²	60 m²

Example: For a small project with an area less than 100 m2, two installers are capable of mounting up to a total of 30 m2 of CleanSheet per day.

Please note that these estimations are based on our experience and are non-binding. They are subject to the expertise of the installers and the conditions at the job site. Polysto Group BV cannot be held responsible for additional labor costs when these estimations are exceeded.

It is important to understand that each implementation has its own unique construction solution, which depends on the specific circumstances at the construction site.

When preparing a quotation, we consistently assume typical scenarios. To ensure the most accurate and detailed work, we kindly ask that you provide ample photographic or video evidence of the existing conditions when submitting price inquiries. This will help us better understand the unique requirements of your project and provide a more accurate estimation for your specific needs.







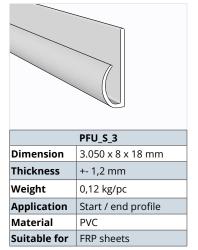




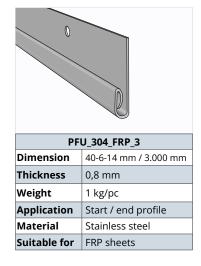
PROFILES

PVC, FRP or stainless steel profiles to finish sheets and panels.

CLEANSHEET

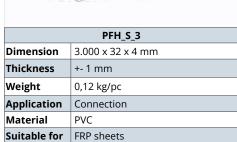










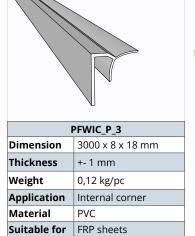




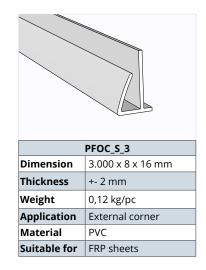
PFH_2B_3		
Dimension	3.000 x 5 x 40 mm	
Thickness	+- 2 mm	
Weight	0,38 kg/pc	
Application	Connection / base part	
Material	PVC	
Suitable for FRP sheets		



PFH_2C_3			
Dimension	3.000 x 5 x 50 mm		
Thickness	+- 2 mm		
Weight	0,40 kg/pc		
Application	Connection / cover part		
Material	PVC		
Suitable for	FRP sheets		



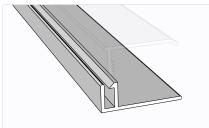






The maximum ambient temperature for PVC profiles is 60°C.

RAMPANEL / RENOPANEL



	PFUS_P_2B_3		
Dimension	3.000 x 12 x 35 mm		
Thickness	+- 2 mm		
Weight	0,42 kg/pc		
Application	Start / end profile		
Material PVC			
Suitable for	RamPanel / RenoPanel		



PFUS_P_2C_3		
3.000 x 13 x 35 mm		
+- 2 mm		
0,38 kg/pc		
Start / end profile		
PVC		
RamPanel / RenoPanel		



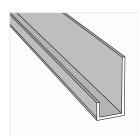


PFO_P_2B_3		
Dimension 3.000 x 12 x 30 mm		
Thickness +- 2 mm		
Weight	0,48 kg/pc	
Application Connection / base part		
Material PVC		
Suitable for	RenoPanel	



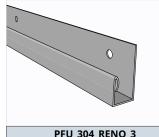
PFO_P_2C_3		
Dimension 3.000 x 11 x 50 mm		
Thickness	+- 1,5 mm	
Weight 1,48 kg/pc		
Application Connection / cover part		
Material PVC		
Suitable for	RenoPanel	





PFU_P_1_3		
Dimension	3000 x 12 x 30 mm	
Thickness	+- 2 mm	
Weight	0,45 kg/pc	
Application	Start / end profile	
Material	PVC	
Suitable for	RenoPanel	
HS-Code	39 16 20 00	





PFU_304_RENO_3		
Dimension	30-9-15 mm / 3.000 mm	
Thickness	Thickness 0,8 mm	
Weight	1,5 kg/pc	
Application	Start / end profile	
Material	Stainless steel	
Suitable for	RamPanel	



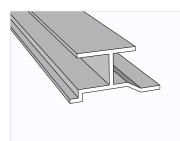




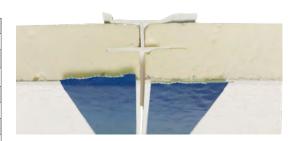
PROFILES

PVC, FRP or stainless steel profiles to finish sheets and panels.

INSUPANEL

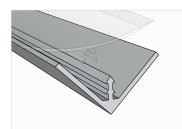


	PFH_MF_3
Dimension	3.000 x 20 x 45 mm
Thickness	+- 2 mm
Weight	0,75 kg/pc
Application	H-profile for mounting
Material	PVC
Suitable for	InsuPanel
HS-Code	39 25 90 10



ROUNDED COVING

Aluminium base with PVC cover part. Rounded coving suitable for CleanSheet, HygiWall, RamPanel, InsuPanel, RenoPanel, sandwich panels, etc...



PFWCC_2_BAP_3	
Dimension	3.000 x 40 x 40 mm
Thickness	+- 2 mm
Weight	0,87 kg/pc
Application	Base part
Material	Aluminium
HS-Code	76 04 29 90



PFWCC_2_100C_3	
Dimension	3.000 x 10 x 100 mm
Thickness	+- 2 mm
Weight	0,58 kg/pc
Application	Cover part
Material	PVC
HS-Code	39 25 90 10

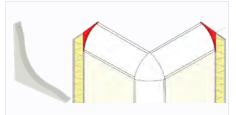




PFWCC_C_3IN	
3 way internal corner	
100 x 100 mm	
0,20 kg/pc	
PVC	
PFWCC_2_100	
39 25 90 10	



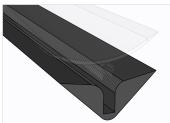
PFWCC_C_2EX	
2 way external corner	
Dimension	100 x 100 mm
Weight	0,20 kg/pc
Material	PVC
Use with	PFWCC_2_100
HS-Code	39 25 90 10



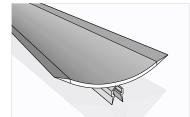
PFWCC_C_EP	
End piece	
Dimension	100 mm
Weight	0,10 kg/pc
Material	PVC
Use with	PFWCC_2_100
HS-Code	39 25 90 10

ROUNDED COVING

Full-core PVC base with PVC cover part suitable for CleanSheet, RamPanel, InsuPanel & RenoPanel.



	_
PFAPP_2_65B_3	
Dimension	3.000 x 35 x 35 mm
Thickness	+- 10 mm
Weight	1,49 kg/pc
Application	Base part
Material	Full PVC
HS-Code	39 25 90 80



PFAPP_2_65C_3	
Dimension	3.000 x 16 x65 mm
Thickness	+- 2 mm
Weight	0,44 kg/pc
Application	Cover part
Material	PVC
HS-Code	39 25 90 80





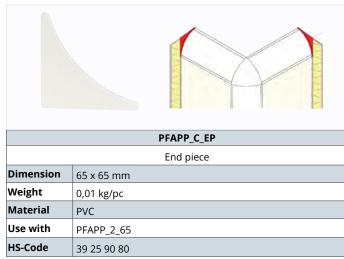
Internal corner part for 2 horizontal connections	
Dimension	65 x 65 mm
Weight	0,013 kg/pc
Material	PVC
Use with	PFAPP_2_65
HS-Code	39 25 90 80











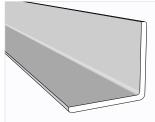




PROFILES

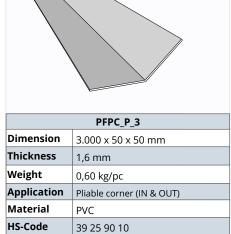
PVC, FRP or stainless steel profiles to finish sheets and panels.

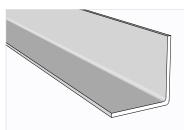
CORNER AND COVER PROFILES



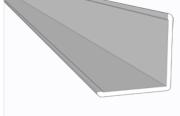
PFLC_40*40*3_3	
Dimension	3.000 x 40 x 40 mm
Thickness	3 mm
Weight	1,06 kg/pc
Application	External corner
Material	PVC
HS-Code	39 16 20 00







	PFLPI_50x50_3	
Dimension	3.000 x 50 x 50 mm	
Thickness	3 mm	
Weight	3 kg/pc	
Application	Internal corner	
Material	FRP	
HS-Code	39 21 90 10	



PFLP_50x50_R7_3		
Dimension	3.000 x 50 x 50 mm	
Thickness	3 mm	
Weight	3 kg/pc	
Application	External corner	
Material	FRP	
HS-Code	39 21 90 10	





PFZ_304_3		
Dimension	30-20-30 mm / 3.000 mm	
Thickness	0,8 mm	
Weight	1,5 kg/pc	
Application	Cover profile	
Material	Stainless steel	
Suitable for	RamPanel	
HS-Code	72 16 21 00	



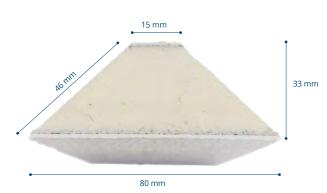




CLEANSHEET INNER CORNER



Dimension	80mm x 33 mm
Length	3.000 mm
Thickness	CleanSheet 1,5 mm
Weight	0,83 kg/pc
Application	Inner corner profile
Material	PIR insulation board
Material	CleanSheet Euroclass E / optional Euroclass B,s2-d0
Finish	Available in Embossed or Smooth CleanSheet surface
Suitable for	CleanSheet, HygiWall, RamPanel, InsuPanel, sandwich panels, etc
HS-Code	39 25 90 10





The CleanSheet inner corner, crafted from PIR insulation board and CleanSheet, is engineered to meet HACCP regulations, featuring a HygiSeal joint connection.

- New construction or renovation with new HygiWall. Renovation with CleanSheet, RamPanel, InsuPanel
- Avoid aluminum coving profiles and hollow spaces
- Double water barrier (Hard Fix Glue + HygiSeal) Temperature range: -60°C / +60°C





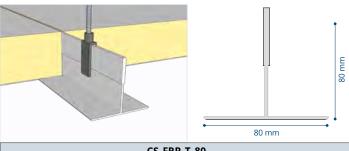




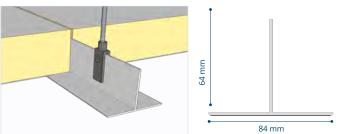
CEILING SUSPENSION FOR HYGIWALL

NEW

SUSPENSION T-PROFILE



	00 111111						
CS_FRP_T_80							
Dimension 4.000 x 80 x 80 mm							
Thickness	4 mm						
Colour	RAL 9010						
Weight	5,30 kg/pc						
Application	Suspension profile						
Material	FRP						
Max. charge per hanging point	375 kg/m						

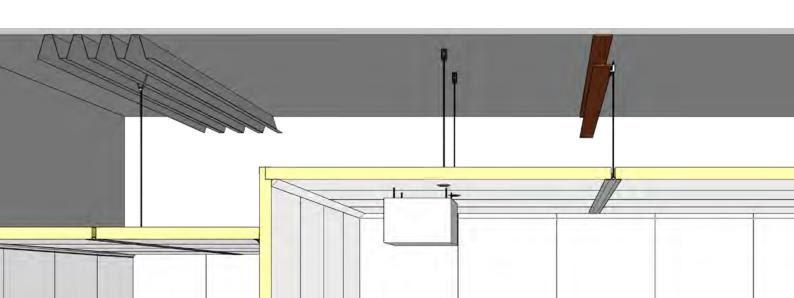


CS_ALU_T_84						
Dimension 4.000 x 84 x 64 mm						
Thickness	3,5 mm					
Colour	RAL 9010					
Weight	6,20 kg/pc					
Application	Suspension profile					
Material	Aluminium					
Max. charge per hanging point	700 kg/m					

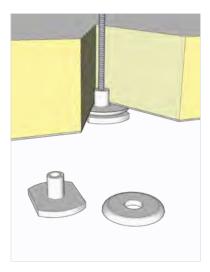








POM INSERT (MUSHROOM)





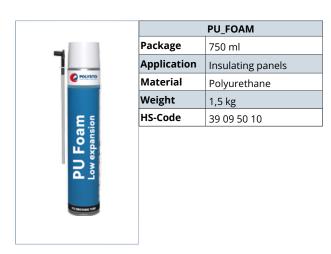


ACCESSORIES SUSPENSION









Other ceiling suspension systems available upon request.



PREFAB KERBS

3 types of finishing





Strong and durable CleanRock kerb with a monolithic and smooth surface.





High-care CleanRock kerb with smooth gelcoat (polyester base) to provide extra protection against aggressive cleaning agents and chemicals like salt, acids, blood, starch and lactic acid.

Other colours available on request. RAL 9010



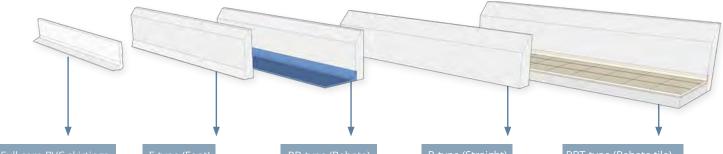




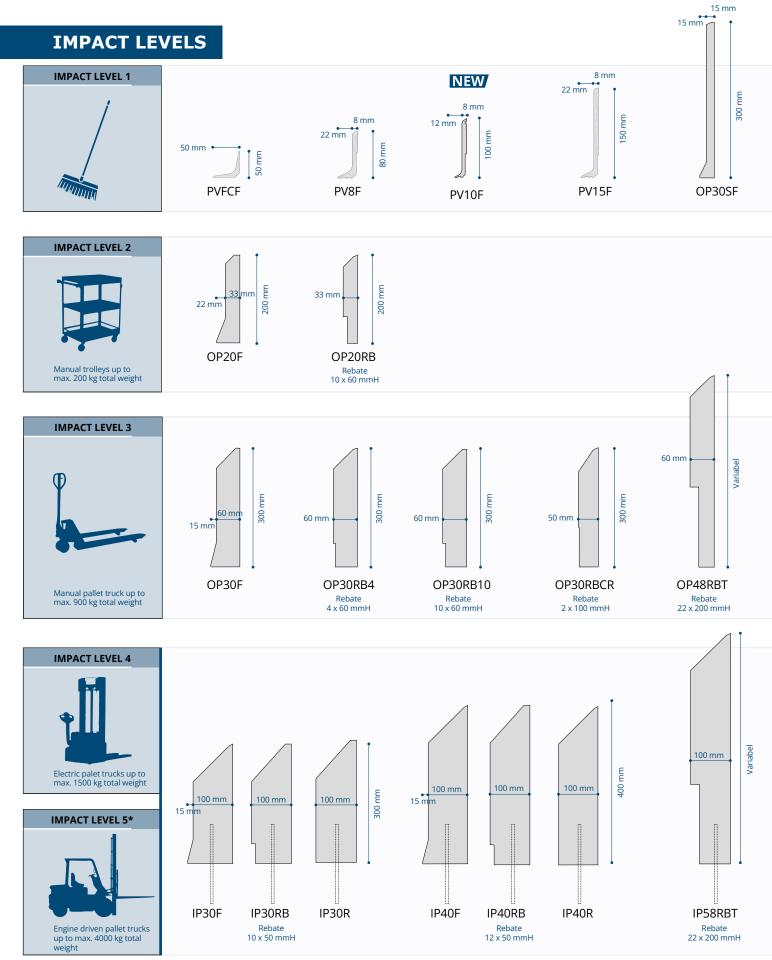
1,2 mm 1.4306 Stainless steel kerbs with concrete core.

Custom sizes are possible on request.

5 different versions



- Polished concrete floors
- Liquid floors
- Cast resin floors
- Troweled floors
- Tile floors
- Polished concrete floors Cast resin floors
- Liquid floors
- Cast resin floors - Troweled floors
- Tile floors
- - Troweld floorsVinyl and liquid floors
- Freezers and low-care logistic areas
- Polished concrete floors
- Liquid floors
- Cast resin & troweled floors
- Designed for tile floors
- Suitable for troweld
- floors



* Impact class 5 can be reached when installing kerbs including chemical anchorage. Consult the installation instructions for chemical anchorage for more information.

Other types and models available upon request (height, thickness, finish).

41 catalog 2025

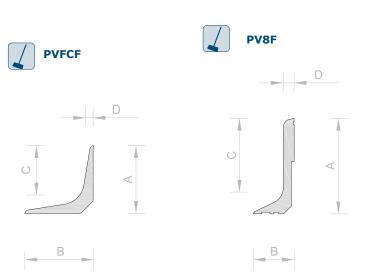


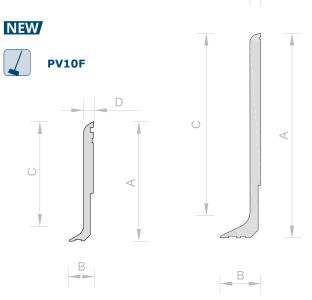
FULL CORE PVC SKIRTINGS



PV15F







	Impact class	Length	Α	В	С	D	Weight / pc	# per pallet
PVFCF	1	2.000 mm	50 mm	50 mm	35 mm	8 mm	2 kg	500 pc
PV8F	1	2.000 mm	80 mm	30 mm	50 mm	8 mm	2 kg	500 pc
PV10F	1	2.000 mm	100 mm	17 mm	87 mm	8 mm	2,2 kg	500 pc
PV15F	1	2.000 mm	150 mm	30 mm	120 mm	8 mm	4 kg	250 pc

	Internal corner (IN) Length Weight / pc					
PVFCF	160 / 160 mm	0,36 kg				
PV8F	60 /60 mm	0,07 kg				
PV10F	140 / 140 mm	0,40 kg				
PV15F	60 / 60 mm	0,11 kg				

External corner (EX)						
Length	Weight / pc					
160 / 160 mm	0,36 kg					
160 / 160 mm	0,36 kg					
150 / 150 mm	0,40 kg					
160 / 160 mm	0,72 kg					

Standard colour: (white RAL 9010)





Other RAL colour (from 500m) on request

HS-Code PVC skirtings

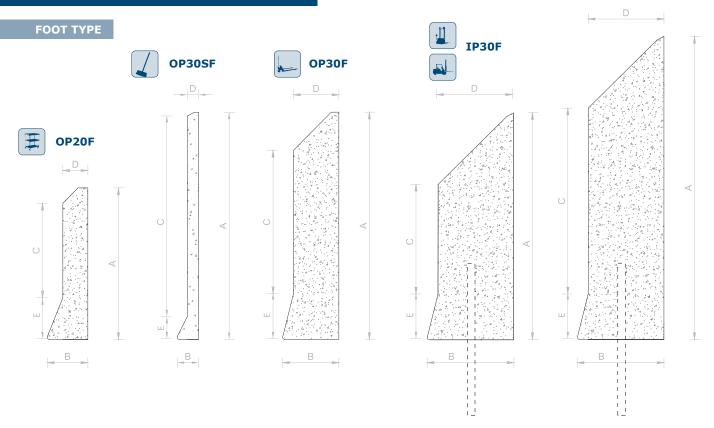
39 18 10 10





PolySto prefabricated **PV15F** full core PVC skirting installed against a FRP embossed sheet, finished with HygiSeal.





	Impact class	Length	Α	В	С	D	E	Weight / pc	# per pallet
OP20F	2	1.000 mm	200 mm	55 mm	122 mm	33 mm	55 mm	15,6 kg	50 pc
OP30SF	1	1.500 mm	300 mm	30 mm	268 mm	15 mm	25 mm	15,2 kg	50 pc
OP30F	3	1.500 mm	300 mm	75 mm	187 mm	60 mm	55 mm	60,2 kg	20 pc
IP30F	4 or 5*	1.500 mm	300 mm	115 mm	148 mm	100 mm	55 mm	93 kg	12 pc
IP40F	4 or 5*	1.500 mm	400 mm	115 mm	248 mm	100 mm	55 mm	124,2 kg	12 pc

	Internal corner (IN)			Exte	rnal corner (EX)	End piece left (EL) or right (ER)			
	Length	Weight / pc	# per pallet	Length	Weight / pc	# per pallet	Length	Weight / pc	# per pallet	
OP20F	2 x 500 mm	15,6 kg	50 pc	2 x 450 mm	15,6 kg	50 pc	500 mm	7,8 kg	100 pc	
OP30F	2 x 500 mm	37,6 kg	20 pc	2 x 450 mm	37,6 kg	20 pc	500 mm	18,8 kg	40 pc	
IP30F	2 x 500 mm	56,5 kg	12 pc	2 x 450 mm	56,5 kg	12 pc	500 mm	28,30 kg	24 pc	
IP40F	2 x 500 mm	75,5 kg	12 pc	2 x 450 mm	75,5 kg	12 pc	500 mm	37,75 kg	24 pc	

^{*} Impact class 5 can be reached when installing kerbs including chemical anchorage. Straight elements of 1.500 mm need 4 drillings. Elements of 500 mm need 2 drillings per piece.

HS-Code CleanRock kerbs	39 25 90 80
TIS COUC CICUITIOCK KCI BS	JJ ZJ JU UU

Additional options for CleanRock kerbs								
·	JITSP_ACHTER_KL	UITSP_ACHTER_GR						
	60 mm	20 mm 120 mm						
Kerbs impa	ct level 3, 4 and 5	Kerbs impact level 4 and 5						
Additional rebate applied in the backside of the kerb to cover existing coved skirtings or other objects								
ANC150	Chemical anchorage - 4 drillings / kerb - ø 10 mm - 150 mmL							
ANC200	Chemical anchorage - 4 drillir	gs / kerb - ø 10 mm - 200 mmL						
RAL	Sanicoat gelcoat is RAL 9010.	Other RAL colour available on request						



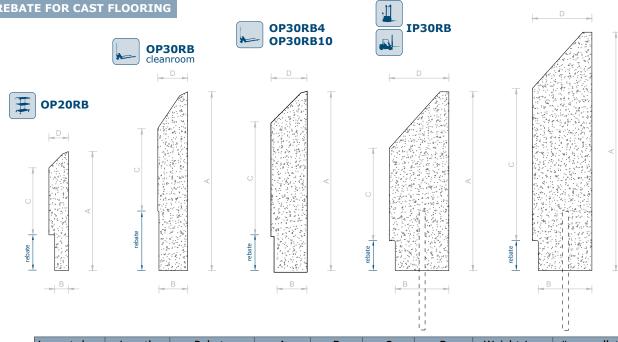
PolySto prefabricated **IP40F Natural** CleanRock kerb.







WITH REBATE FOR CAST FLOORING



	Impact class	Length	Rebate	Α	В	С	D	Weight / pc	# per pallet
OP20RB	2	1.000 mm	10 x 60 mmH	200 mm	23 mm	117 mm	33 mm	13,2 kg	50 pc
OP3030RBCR	3	1.500 mm	2 x 100 mmH	300 mm	48 mm	141 mm	50 mm	45 kg	20 pc
OP30RB4	3	1.500 mm	4 x 60 mmH	300 mm	56 mm	184 mm	60 mm	55,4 kg	20 pc
OP30RB10	3	1.500 mm	10 x 60 mmH	300 mm	50 mm	184 mm	60 mm	55,4 kg	20 pc
IP30RB	4 or 5*	1.500 mm	10 x 50 mmH	300 mm	90 mm	162 mm	100 mm	84 kg	12 pc
IP40RB	4 or 5*	1.500 mm	12 x 50 mmH	400 mm	88 mm	259 mm	100 mm	127 kg	12 pc

	Internal corner (IN)			Exte	rnal corner	(EX)	End piece left (EL) or right (ER)			
	Length	Weight / pc	# per pallet	Length	Weight / pc	# per pallet	Length	Weight / pc	# per pallet	
OP20RB	2 x 500 mm	12 kg	50 pc	2 x 450 mm	12 kg	50 pc	500 mm	6 kg	100 pc	
OP30RBCR	2 x 1.500 mm	87 kg	10 pc	2 x 1.450 mm	87 kg	10 pc	1.500 mm	43,5 kg	20 pc	
OP30RB4	2 x 500 mm	33,2 kg	20 pc	2 x 450 mm	33,2 kg	20 pc	500 mm	16,6 kg	40 pc	
OP30RB10	2 x 500 mm	33,2 kg	20 pc	2 x 450 mm	33,2 kg	20 pc	500 mm	16,6 kg	40 pc	
IP30RB	2 x 500 mm	56,4 kg	12 pc	2 x 450 mm	56,8 kg	12 pc	500 mm	28,4 kg	24 pc	
IP40RB	2 x 500 mm	77 kg	12 pc	2 x 450 mm	76,8 kg	12 pc	500 mm	38,4 kg	24 pc	

^{*} Impact class 5 can be reached when installing kerbs including chemical anchorage. Straight elements of 1.500 mm need 4 drillings. Elements of 500 mm need 2 drillings per piece.

HS-Code CleanRock kerbs

39 25 90 80



PolySto prefabricated **OP30RB Natural** CleanRock kerb with rebate for cast flooring.



PolySto prefabricated $\it IP40RB~SaniCoat$ CleanRock kerb with a resin floor applied into the rebate.

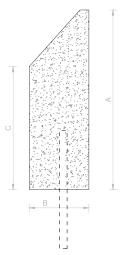


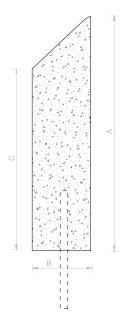


STRAIGHT FOR LOGISTIC AREAS & FREEZERS









	Impact class	Length	A B		С	Weight / pc	# per pallet
IP30R	4 or 5*	1.500 mm	300 mm	100 mm	208 mm	93,6 kg	12 pc
IP40R	4 or 5*	1.500 mm	400 mm	100 mm	307 mm	122 kg	12 pc

	Inte	ernal corner (l	IN)	Exte	nal corner (E	X)	End piece left (EL) or right (ER)			
	Length	Weight / pc	# per pallet	Length	Weight / pc	# per pallet	Length	Weight / pc	# per pallet	
IP30R	2 x 500 mm	58 kg	12 pc	2 x 450 mm	58 kg	12 pc	500 mm	29 kg	24 pc	
IP40R	2 x 500 mm	82 kg	12 pc	2 x 450 mm	82 kg	12 pc	500 mm	1 kg	24 pc	

^{*} Impact class 5 can be reached when installing kerbs including chemical anchorage. Straight elements of 1.500 mm need 4 drillings. Elements of 500 mm need 2 drillings per piece.

HS-Code CleanRock kerbs 39 25 90 80

Chemical anchorage is not possible in (shock) freezers!



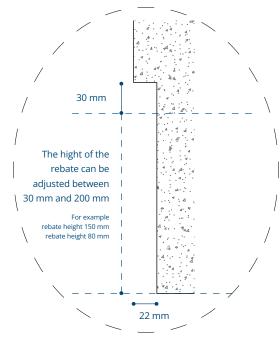
PolySto prefabricated IP30R Natural CleanRock kerb.

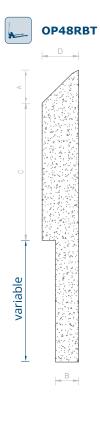


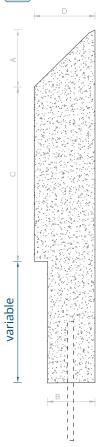




WITH REBATE FOR TILED FLOORING







	Impact class	Length	Rebate	Α	В	С	D	Weight / pc	# per pallet
OP48RBT	3	1.500 mm	22 x 200 mmH	55 mm	38 mm	225 mm	60 mm	82 kg	20 pc
IP58RBT	4 or 5*	1.500 mm	22 x 200 mmH	95 mm	78 mm	285 mm	100 mm	159 kg	6 pc

	Int	ternal corner	· (IN)	Ext	ernal corner	(EX)	End piece left (EL) or right (ER)			
	Length	ngth Weight / pc # per pallet		Length	Weight / pc	# per pallet	Length	Weight / pc	# per pallet	
OP48RBT	2 x 500 mm	54,5 kg	10 pc	2 x 450 mm	54,5 kg	10 pc	500 mm	27,25 kg	20 pc	
IP58RBT	2 x 500 mm	106 kg	6 pc	2 x 450 mm	106 kg	6 pc	500 mm	53 kg	12 pc	

^{*} Impact class 5 can be reached when installing kerbs including chemical anchorage. Straight elements of 1.500 mm need 4 drillings. Elements of 500 mm need 2 drillings per piece.

HS-Code CleanRock kerbs

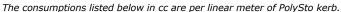
39 25 90 80



PolySto prefabricated CleanRock kerbs with rebate for hexagonal tiled floors.



CONSUMPTION GUIDELINES



Example: 1 meter of Polysto OP30F requires 450cc of Hard Fix Glue and when sealant is required a total of 290cc.

HygiSeal, sealant and Hard Fix Glue are delivered in bags of 600cc. Chemfix in tubes of 410 cc.

		Top & vertical joint	Bottom joint				Installatio	n of kerbs
	Product	HygiSeal or sealant	HygiSeal or sealant	Hard Fix Glue	Optional Chemfix per drilling	Installers	m/day sealant	m/day HygiSeal
	PVFCF	60 cc	60 cc	120 cc	/	1	40	25
PVC	PV8F	60 cc	60 cc	120 cc	/	1	40	25
6	PV10F	60 cc	60 cc	150 cc	/	1	40	25
	PV15F	65 cc	100 cc	150 cc	/	1	40	25
	OP20F	140 cc	100 cc	300 cc	/	1	40	20
	OP20RB	135 сс	/	300 cc	/	1	40	25
	OP30F	140 cc	150 cc	450 cc	/	2	40	30
	OP30SF	140 cc	150 cc	300 cc	/	1	40	30
	OP30RB	135 сс	/	450 cc	/	2	40	35
🛫	OP30RBCR	95 cc	/	450 cc	/	2	40	35
8	OP48RBT	140 сс	/	600 cc	/	2	30	25
SaniCoat	IP30F	150 cc	200 сс	600 cc	70 cc	2	30	20
ν	IP30R	205 cc	200 сс	600 cc	70 cc	2	30	20
	IP30RB	200 cc	/	600 cc	70 cc	2	30	25
	IP40F	150 cc	200 сс	650 cc	70 cc	2	30	20
	IP40R	150cc	200 сс	650 cc	70 cc	2	30	20
	IP40RB	205 cc	/	650 cc	70 cc	2	30	25
	IP58RBT	150 cc	/	800 cc	70 cc	2	30	25

	Product	HygiSeal or sealant	HygiSeal or sealant	Hard Fix Glue	Optional Chemfix per drilling	Installers	m/day sealant	m/day HygiSeal
	OP20F	140 cc	100 cc	300 cc	/	1	40	20
	OP20RB	135 cc	/	300 cc	/	1	40	25
	OP30F	140 cc	150 cc	450 cc	/	2	40	30
	OP30SF	140 cc	150 cc	300 cc	/	1	40	30
	OP30RB	135 cc	/	450 cc	/	2	40	35
,	OP48RBT	140 cc	/	450 cc	/	2	30	25
Natural	IP30F	205 cc	200 cc	600 cc	70 cc	2	30	20
ž	IP30R	205 cc	200 cc	600 cc	70 cc	2	30	20
	IP30RB	200 cc	/	600 cc	70 cc	2	30	25
	IP40F	150 cc	200 cc	650 cc	70 cc	2	30	20
	IP40R	150cc	200 cc	650 cc	70 cc	2	30	20
	IP40RB	205 cc	/	650 cc	70 cc	2	30	25
	IP58RBT	150 cc	/	800 cc	70 cc	2	30	25

		Top joint	Bottom joint	Vertical joint				Installatio	n of kerbs
	Product	HygiSeal or sealant	HygiSeal or sealant	HygiSeal RAL7004	Hard Fix Glue	Optional Chemfix per drilling	Installers	m/day sealant	m/day HygiSeal
	PV10Fi	50 cc	60 cc	10 cc	150 cc	/	1	40	25
	OP20Fi	85 cc	100 cc	20 cc	300 cc	/	1	40	20
	OP20RBi	85 cc	/	15 cc	300 cc	/	1	40	25
	OP30SFi	85 cc	150 cc	20 cc	300 cc	/	1	40	30
_	OCS30F	60 cc	150 cc	20 cc	450 cc	/	2	40	30
Steel	OCS30RB	60 cc	/	15 cc	450 cc	/	2	40	35
	ICS30F	60 cc	200 сс	20 cc	600 cc	70 cc	2	30	20
Stainless	ICS30R	60 cc	200 cc	20 cc	600 cc	70 cc	2	30	20
gi	ICS30RB	60 cc	/	20 cc	600 cc	70 cc	2	30	25
۱ "	ICS40F	60 cc	200 cc	30 cc	650 cc	70 cc	2	30	20
	ICS40R	60 cc	200 сс	25 cc	650 cc	70 cc	2	30	20
	ICS40RB	60 cc	/	25 cc	650 cc	70 cc	2	30	25
	ICS50R	60 cc	200 сс	30 cc	700 cc	70 cc	2	30	20
	ICS50RB	60 cc	/	30 cc	700 cc	70 cc	2	30	25

 $[\]hbox{\it *We strongly suggest to apply Sealant or HygiSeal in the same colour of the wall panel.}$

These estimates are based on our experience and are non-binding. They depend on installer expertise and site conditions. Polysto Group BV is not responsible for extra labor costs if estimates are exceeded.

Each implementation requires a unique construction solution, influenced by the size of the joints to be filled with sealant or HygiSeal.

If installing Polysto kerbs with chemical anchorage, an extra installer is needed to drill into the construction floor using Polysto drilling molds (refer to chemical anchorage installation instructions).

During the quotation phase, floor type and joint size are not always known. Initial calculations assume silicone for the bottom joint as standard. For flat (unstructured) floors with bottom joints no larger than 5 mm, HygiSeal may be used instead.





PREFAB STAINLESS STEEL SKIRTINGS



	Impact class	Length	Α	В	С	D	E	Rebate	Weight / pc	# per pallet
PV10Fi	1	2.000 mm	102 mm	18 mm	87 mm	9 mm	15 mm	×	3,3 kg	250 pc
OP20Fi	2	1.000 mm	213 mm	59 mm	124 mm	33 mm	55 mm	Х	15 kg	50 pc
OP20RBi	3	1.000 mm	213 mm	23 mm	120 mm	33 mm	/	10 x 60 mmH	14 kg	50 pc
OP30SFi	1	1.500 mm	300 mm	30 mm	268 mm	15 mm	20 mm	Х	15 kg	50 pc

	Inte	ernal corner	(IN)	Exte	ernal corner (EX)	End piece left (EL) or right (ER)			
	Length	Weight / pc	# per pallet	Length	Weight / pc	# per pallet	Length	Weight / pc	# per pallet	
PV10Fi	2 x 140 mm	0,55 kg	/	2 x 150 mm	0,55 kg	/	102/18 mm	0,10 kg	/	
OP20Fi	2 x 500 mm	15 kg	50 pc	2 x 450 mm	15 kg	50 pc	500 mm	7,5 kg	100 pc	
OP20RBi	2 x 500 mm	14 kg	50 pc	2 x 450 mm	14 kg	50 pc	500 mm	7 kg	100 pc	

The skirting PV10Fi has a **full recycled PVC core**. The skirtings OP20Fi, OP20RBi and OP30SFi have a **CleanRock core**.

HS-Code stainless steel skirtings 39 25 90 80



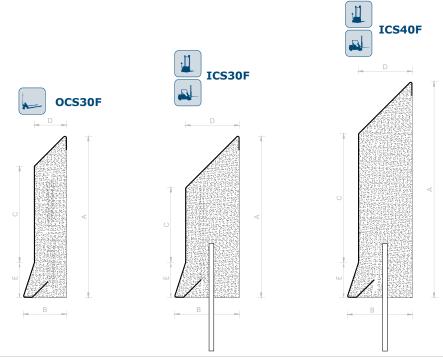


PolySto prefabricated **OP20Fi stainless steel** kerb with CleanRock core.



PREFAB STAINLESS STEEL CONCRETE KERBS

FOOT TYPE

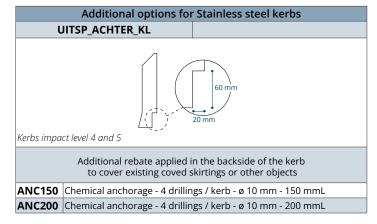


	Impact class	Length	Α	В	С	D	Е	Weight / pc	# per pallet
OCS30F	3	1.500 mm	300 mm	73 mm	177 mm	60 mm	55 mm	57,8 kg	20 pc
ICS30F	4 or 5*	1.500 mm	300 mm	115 mm	137 mm	100 mm	55 mm	100 kg	12 pc
ICS40F	4 or 5*	1.500 mm	400 mm	115 mm	237 mm	100 mm	55 mm	124 kg	12 pc

	Inte	Internal corner (IN)			rnal corner (I	EX)	End piece left (EL) or right (ER)			
	Length Weight / pc # per pallet		Length	Weight / pc	# per pallet	Length	Weight / pc	# per pallet		
OCS30F	2 x 500 mm	38,5 kg	20 pc	2 x 450 mm	38,5 kg	20 pc	500 mm	19,25 kg	40 pc	
ICS30F	2 x 500 mm	67 kg	12 pc	2 x 450 mm	67 kg	12 pc	500 mm	33 kg	24 pc	
ICS40F	2 x 500 mm	84 kg	12 pc	2 x 450 mm	84 kg	12 pc	500 mm	84 kg	12 pc	

^{*} Impact class 5 can be reached when installing kerbs including chemical anchorage.

HS-Code stainless steel kerbs 39 25 90 80





PolySto prefabricated OCS30F stainless steel kerb with concrete core installed on top of a cast floor.

Scan for more



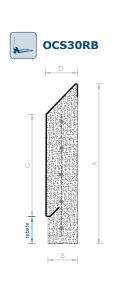


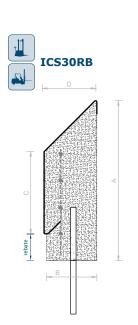
PREFAB STAINLESS STEEL CONCRETE KERBS

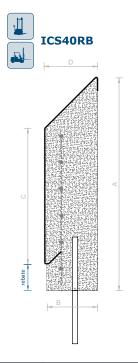


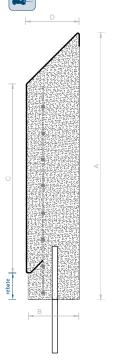
ICS50RB











	Impact class	Length	Rebate	Α	В	С	D	Weight / pc	# per pallet
OCS30RB	3	1.500 mm	5 x 50 mmH	300 mm	55 mm	192 mm	60 mm	55,5 kg	20 pc
ICS30RB	4 or 5*	1.500 mm	5 x 50 mmH	300 mm	95 mm	154 mm	100 mm	84 kg	12 pc
ICS40RB	4 or 5*	1.500 mm	5 x 50 mmH	400 mm	95 mm	253 mm	100 mm	123 kg	12 pc
ICS50RB	4 or 5*	1.500 mm	5 x 50 mmH	500 mm	95 mm	353 mm	100 mm	135 kg	10 pc

	Internal corner (IN)			
	Length	Weight / pc	# per pallet	
OCS30RB	2 x 500 mm	37 kg	20 pc	
ICS30RB	2 x 500 mm	56 kg	12 pc	
ICS40RB	2 x 500 mm	82 kg	12 pc	
ICS50RB	2 x 500 mm	90 kg	6 pc	

External corner (EX)				
Length	Weight / pc	# per pallet		
2 x 450 mm	37 kg	20 pc		
2 x 450 mm	56 kg	12 pc		
2 x 450 mm	82 kg	12 pc		
2 x 450 mm	90 kg	6 pc		

End piece left (EL) or right (ER)				
Length	Weight / pc	# per pallet		
500 mm	18,5 kg	40 pc		
500 mm	28 kg	24 pc		
500 mm	41 kg	24 pc		
500 mm	45 kg	12 pc		

HS-Code stainless steel kerbs

39 25 90 80





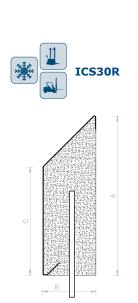
PolySto prefabricated **ICS40RB** stainless steel kerb with concrete core with a resin floor applied into the rebate.

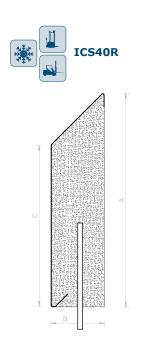


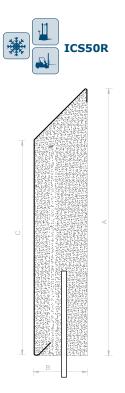
^{*} Impact class 5 can be reached when installing kerbs including chemical anchorage.

PREFAB STAINLESS STEEL CONCRETE KERBS

STRAIGHT FOR LOGISTIC AREAS & FREEZERS







	Impact class	Length	Α	В	С	Weight / pc	# per pallet
ICS30R	4 or 5*	1.500 mm	300 mm	100 mm	192 mm	84 kg	12 pc
ICS40R	4 or 5*	1.500 mm	400 mm	100 mm	154 mm	124 kg	12 pc
ICS50R	4 or 5*	1.500 mm	500 mm	100 mm	253 mm	138 kg	10 pc

	Inte	ernal corner (IN)	Exte	rnal corner (E	X)
	Length	Weight / pc	# per pallet	Length	Weight / pc	# per pallet
ICS30R	2 x 500 mm	56 kg	12 pc	2 x 450 mm	56 kg	12 pc
ICS40R	2 x 500 mm	84 kg	12 pc	2 x 450 mm	84 kg	12 pc
ICS50R	2 x 500 mm	92 kg	6 pc	2 x 450 mm	92 kg	6 pc

End piece left (EL) or right (ER)				
Length	Weight / pc	# per pallet		
500 mm	28 kg	24 pc		
500 mm	42 kg	24 pc		
500 mm	46 kg	12 pc		

HS-Code stainless steel kerbs 39 25 90 80

Chemical anchorage is not possible in (shock) freezers!





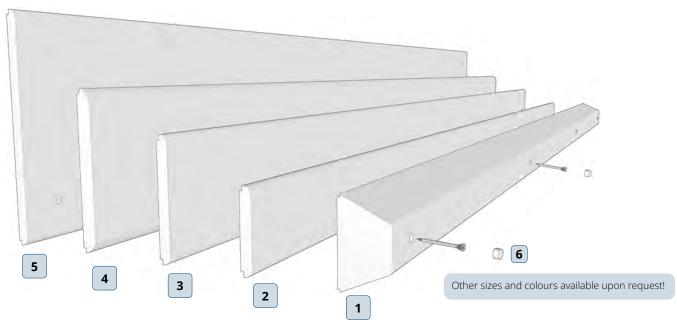
PolySto prefabricated **ICS30R** stainless steel kerb with concrete core.



^{*} Impact class 5 can be reached when installing kerbs including chemical anchorage. Straight elements of 1.500 mm need 4 drillings. Elements of 500 mm need 2 drillings per piece.

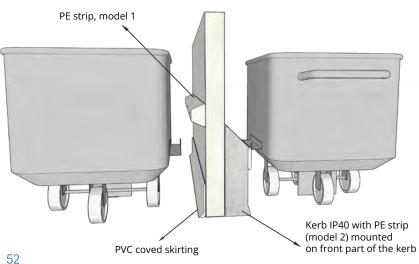


POLYETHYLENE WALL PROTECTION



	No.	Length	Height	Thickness	# drillings	Colour	Weight / pc	# per pallet
PE2000x100x60	1	2.000 mm	100 mm	60 mm	4 pc	White	11,50 kg	80 pc
PE2000x100x15	2	2.000 mm	100 mm	15 mm	4 pc	White	2,88 kg	250 pc
PE2000x100x15_DARKGREY	2	2.000 mm	100 mm	15 mm	4 pc	Dark Grey	2,88 kg	250 pc
PE2000x150x15	3	2.000 mm	150 mm	15 mm	4 pc	White	4,32 kg	150 pc
PE2000x200x20	4	2.000 mm	200 mm	20 mm	4 pc	White	7,68 kg	100 pc
PE2000x300x15	5	2.000 mm	300 mm	15 mm	8 pc	White	8,64 kg	75 pc
PEDOPJES	6	10 mm cover cap for hidden screw fixation						

	PE500			
Temperature range	-100°C / +80°C			
Density	0,96 g/cm ³ (DIN EN ISO 1183-1)			
PE strips are marked as "FoodClass" .				
HS-Code	39 26 90 97			
Estimated Installation time	Mounted on sandwich panel: 100 meter a day with 2 installers	Mounted with plug on kerb or solid wall: 50 meter a day with 2 installers		



EXTREME IMPACT

Installing a polyethylene strip either on the front of the kerb or directly next to the wall panel provides optimal protection against heavy **impacts** in areas with frequent internal traffic and constant collisions, especially against the sharp edges of Euronorm bins."

Custom sizes available upon request!

Consumption				
Hard Fix Glue 250 cc / lm				
HygiSeal (top joint)	25 cc / lm			

Scan for more information about PE wall ledges

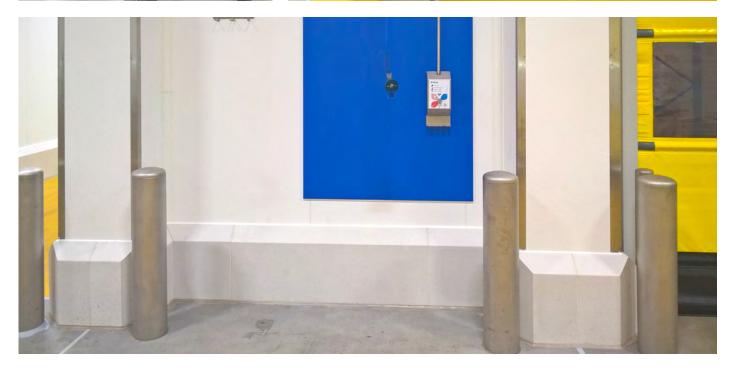














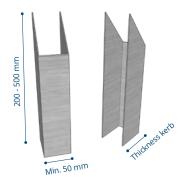
STAINLESS STEEL COLUMN PROTECTION

PolySto Column Boxes are stainless steel shells designed to provide effective impact protection for both drainage systems and columns. Specifically created for installation alongside PolySto prefabricated kerbs, these durable solutions help protect critical infrastructure from the impacts of daily transport activities.



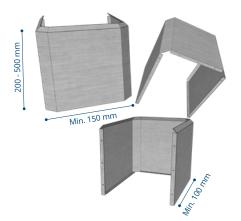
	BOX_U	
Material	Stainless Steel	
Thickness	1,2 mm	
Finishing	Vertically brushed	
Height	200 - 500 mm	
Application	Budget solution to protect drainage pipes and small (steel) columns	
HS-Code	72 19 11 00	





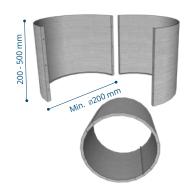
	BOX_Y	
Material	Stainless Steel	
Thickness	1,2 mm	
Finishing	Vertically brushed	
Height	200 - 500 mm	
Application	Stainless Steel box in shape of PolySto kerb (from impact level 3) to protect drainage pipes and small (steel) columns	
HS-Code	72 19 11 00	





	BOX_S	
Material	Stainless Steel	
Thickness	1,2 mm	
Finishing	Vertically brushed	
Height	200 - 500 mm	
Application	Premium solution to protect drainage pipes and (steel) columns	
HS-Code	72 19 11 00	





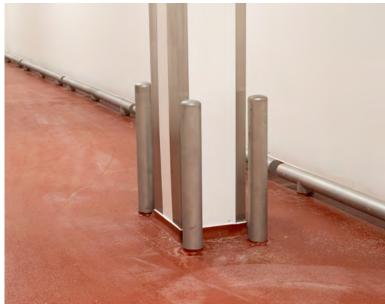
	BOX_R					
Material	Stainless Steel					
Thickness	1,2 mm					
Finishing	Vertically brushed					
Height	200 - 500 mm					
Application	Rounded column box to protect stand alone (steel) columns. Delivered in 2 pieces					
HS-Code	72 19 11 00					



Custom shapes and sizes available on request.





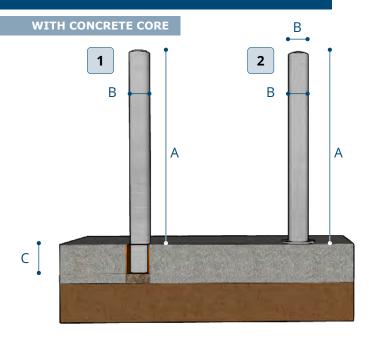


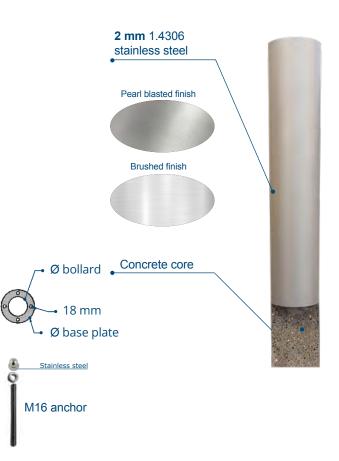






STAINLESS STEEL BOLLARDS





1 Stainless steel bollard for core drilling









	Impact class	Α	В	С	# Chemfix	# HygiSeal	Weight / pc	# per pallet
P60/600+150	2	600 mm	Ø 60 mm	150 mm	250 cc	30 cc	7,5 kg	34 pc
P89/750+150	3	750 mm	Ø 89 mm	150 mm	350 сс	45 cc	17,5 kg	30 pc
P104/750+150	3	750 mm	Ø 104 mm	150 mm	410 cc	50 cc	21 kg	25 pc
P204/750+150	5	750 mm	Ø 204 mm	150 mm	820 cc	100 cc	75 kg	7 pc
P89/1000+150	3	1.000 mm	Ø 89 mm	150 mm	350 сс	45 cc	21,5 kg	30 pc
P104/1000+150	3	1.000 mm	Ø 104 mm	150 mm	410 cc	50 cc	28 kg	25 pc
P154/1000+150	4	1.000 mm	Ø 154 mm	150 mm	550 cc	75 cc	54 kg	12 pc
P204/1000+150	5	1.000 mm	Ø 204 mm	150 mm	820 cc	100 cc	100 kg	7 pc

2 Stainless steel bollard with base plate (flange)

HS-Code stainless steel bollards 73 26 90 98

	Impact class	Α	В	Ø base plate	# Chemfix	# HygiSeal	Weight / pc	# per pallet
P60/600FL	2	600 mm	Ø 60 mm	Ø 131 mm	80 cc	30 cc	7,5 kg	20 pc
P89/750FL	2	750 mm	Ø 89 mm	Ø 159 mm	80 cc	45 cc	13 kg	15 pc
P104/750FL	2	750 mm	Ø 104 mm	Ø 175 mm	80 cc	50 cc	17 kg	15 pc
P89/1000FL	2	1.000 mm	Ø 89 mm	Ø 159 mm	80 cc	45 cc	13 kg	15 pc
P104/1000FL	2	1.000 mm	Ø 104 mm	Ø 175 mm	80 cc	50 cc	24 kg	15 pc
P154/1000FL	3	1.000 mm	Ø 154 mm	Ø 225 mm	80 cc	75 cc	49 kg	6 pc



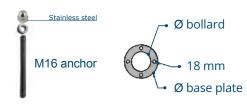


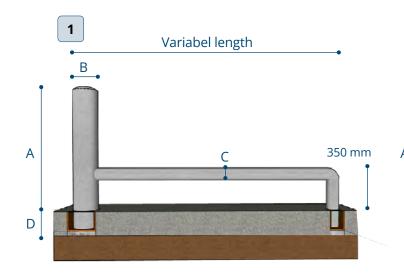


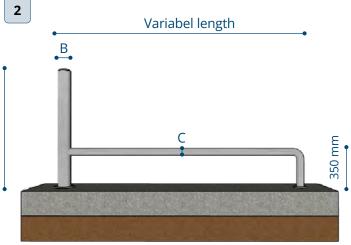


STAINLESS STEEL h-BARRIERS

WITH CONCRETE CORE







1 Stainless steel H-barrier for core drilling

2 (#)







	Impact class	Α	В	С	D	# Chemfix	# HygiSeal
h_B_104/60/750+150	3	750 mm	Ø 104 mm	Ø 60 mm	150 mm	660 cc	80 cc
h_B_104/89/750+150	3	750 mm	Ø 104 mm	Ø 89 mm	150 mm	760 cc	95 cc
h_B_154/89/1000+150	4	1.000 mm	Ø 154 mm	Ø 89 mm	150 mm	900 сс	120 cc
h_B_154/104/1000+150	4	1.000 mm	Ø 154 mm	Ø 104 mm	150 mm	960 cc	125 cc
h_B_204/104/1000+150	5	1.000 mm	Ø 204 mm	Ø 104 mm	150 mm	1.230 сс	150 cc
h_B_204/154/1000+150	5	1.000 mm	Ø 204 mm	Ø 154 mm	150 mm	1.370 сс	175 cc

2 Stainless steel H-barrier with base plate (flange)

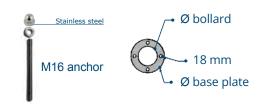
HS-Code stainless steel barriers 73 26 90 98

	Impact class	Α	В	С	Ø base plate	# Chemfix	# HygiSeal
h_B_104/60/750FL	2	750 mm	Ø 104 mm	Ø 60 mm	Ø 175 mm	660 cc	80 cc
h_B_104/89/750FL	2	750 mm	Ø 104 mm	Ø 89 mm	Ø 175 mm	760 cc	95 cc
h_B_154/89/1000FL	3	1.000 mm	Ø 154 mm	Ø 89 mm	Ø 225 mm	900 сс	120 cc
h_B_154/104/1000FL	3	1.000 mm	Ø 154 mm	Ø 104 mm	Ø 225 mm	960 cc	125 cc
h_B_204/104/1000FL	3	1.000 mm	Ø 204 mm	Ø 104 mm	Ø 275 mm	1.230 cc	150 cc
h_B_204/154/1000FL	3	1.000 mm	Ø 204 mm	Ø 154 mm	Ø 275 mm	1.370 сс	175 cc



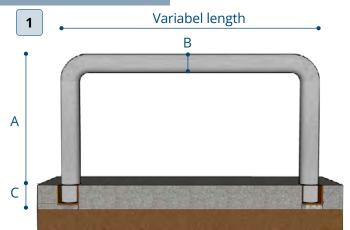


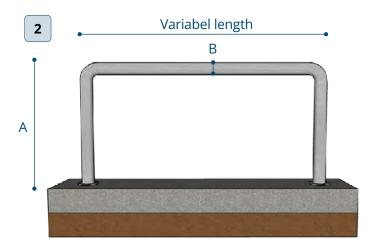




STAINLESS STEEL U-BARRIER

WITH CONCRETE CORE





1 Stainless steel U-barrier for core drilling







	Impact class	Α	В	С	# Chemfix	# HygiSeal
U_B_60/750+150	2	750 mm	Ø 60 mm	150 mm	500 cc	60 cc
U_B_89/750+150	3	750 mm	Ø 89 mm	150 mm	700 cc	90 cc
U_B_104/750+150	3	750 mm	Ø 104 mm	150 mm	820 cc	100 сс
U_B_154/750+150	4	750 mm	Ø 154 mm	150 mm	1.100 cc	150 cc
U_B_204/750+150	5	750 mm	Ø 204 mm	150 mm	1.640 cc	200 сс
U_B_60/1000+150	2	1.000 mm	Ø 60 mm	150 mm	500 cc	60 cc
U_B_89/1000+150	3	1.000 mm	Ø 89 mm	150 mm	700 cc	90 cc
U_B_104/1000+150	3	1.000 mm	Ø 104 mm	150 mm	820 cc	100 cc
U_B_154/1000+150	4	1.000 mm	Ø 154 mm	150 mm	1.100 cc	150 cc
U_B_204/1000+150	5	1.000 mm	Ø 204 mm	150 mm	1.640 cc	200 cc

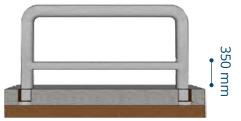
Stainless steel U-barrier with base plate (flange)

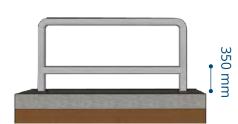
HS-Code stainless steel barriers 73 26 90 98

	Impact class	Α	В	Ø base plate	# Chemfix	# HygiSeal
U_B_60/750FL	2	750 mm	Ø 60 mm	Ø 131 mm	160 cc	60 cc
U_B_89/750FL	2	750 mm	Ø 89 mm	Ø 159 mm	160 cc	90 cc
U_B_104/750FL	2	750 mm	Ø 104 mm	Ø 175 mm	160 cc	100 cc
U_B_154/750FL	3	750 mm	Ø 154 mm	Ø 225 mm	160 cc	150 cc
U_B_204/750FL	3	750 mm	Ø 204 mm	Ø 275 mm	160 cc	200 сс
U_B_60/1000FL	2	1.000 mm	Ø 60 mm	Ø 131 mm	160 cc	60 cc
U_B_89/1000FL	2	1.000 mm	Ø 89 mm	Ø 159 mm	160 cc	90 cc
U_B_104/1000FL	2	1.000 mm	Ø 104 mm	Ø 175 mm	160 cc	100 cc
U_B_154/1000FL	3	1.000 mm	Ø 154 mm	Ø 225 mm	160 cc	150 cc
U B 204/1000FL	3	1.000 mm	Ø 204 mm	Ø 275 mm	160 cc	200 cc

The U-barrier is also available with additional intermediate tube. Length and height variabel on request.

Article code = **D**U_B_...





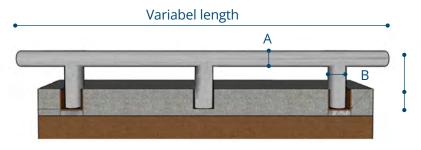
Scan for more information about stainless steel barriers



2

STAINLESS STEEL PI-BARRIER

WITH CONCRETE CORE





200 mm 150 mm

Stainless steel PI-barrier for core drilling







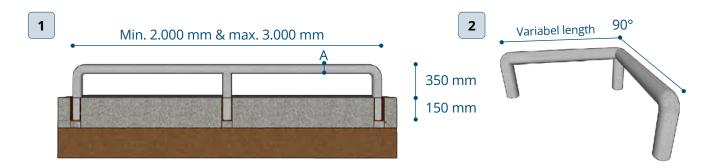


	Impact class	Length	# foot	A	В	# Chemfix	# HygiSeal
PI_B_89/60/200+150	3	<2.200 mm	2	Ø 89 mm	Ø 60 mm	500 cc	60 cc
PI_B_104/89/200+150	3	<2.200 mm	2	Ø 104 mm	Ø 89 mm	700 cc	90 cc
PI_B_89/60/200+150 3P	3	>2.200 < 3.000 mm	3	Ø 89 mm	Ø 60 mm	750 cc	90 cc
PI_B_104/89/200+150 3P	3	>2.200 < 3.000 mm	3	Ø 104 mm	Ø 89 mm	1.050 cc	135 cc

HS-Code stainless steel barriers 73 26 90 98

STAINLESS STEEL CUSTOM SIZED-BARRIER

WITH CONCRETE CORE



1 Stainless steel Custom sized-barrier for core drilling

	Impact class	Height	Α	# Chemfix	# HygiSeal
TU_B_60/350+150	2	350 + 150 mm	Ø 60 mm	750 cc	90 cc
TU_B_89/350+150	3	350 + 150 mm	Ø 89 mm	1.050 cc	135 сс
TU B 104/350+150	4	350 + 150 mm	Ø 104 mm	1.230 cc	150 cc

2 Stainless steel Custom sized corner-barrier for core drilling

	Impact class	Height	Α	# Chemfix	# HygiSeal
LU_B_60/350+150	2	350 + 150 mm	Ø 60 mm	750 cc	90 cc
LU_B_89/350+150	3	350 + 150 mm	Ø 89 mm	1.050 cc	135 сс
LU_B_104/350+150	4	350 + 150 mm	Ø 104 mm	1.230 cc	150 cc

INSTALLATION TIMES

	Core drilling in	construction floor	With base plate (4 M16 anchors)		
Bollards	30 min	1 installer	20 min	1 installer	
Barriers	1 hour	2 installers	40 min	2 installers	

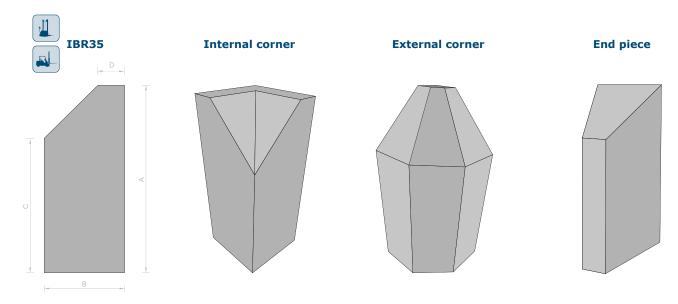




LOGISTIC IMPACT PROTECTION

PREFABRICATED CONCRETE KERB IBR35

PolySto IBR35, a full core concrete kerb, perfectly suited as a robust wall protection in logistics spaces and freezer environments. This concrete logistic kerb can not be applied in area's where hygiene and food safety standards are required. For hygienic wall protection please consult our **CleanRock or stainless steel range**.



	Impact class	Length	Α	В	С	D	Weight / pc	# per pallet
IBR35	4 or 5*	1.000 mm	350 mm	150 mm	250 mm	50 mm	120 kg	12 pc

	Internal corner (IN)			External corner (EX)			End piece left (EL) or right (ER)		
	Length	Weight / pc	# per pallet	Length	Weight / pc	# per pallet	Length	Weight / pc	# per pallet
IBR35	150/150 mm	15 kg	70 pc	150/150 mm	15 kg	70 pc	150/150 mm	15 kg	70 pc

^{*} Impact class 5 can be reached when installing kerbs including chemical anchorage. Drilling for anchorage to be performed on site using drilling mold.

HS-Code concrete kerbs

39 25 90 80

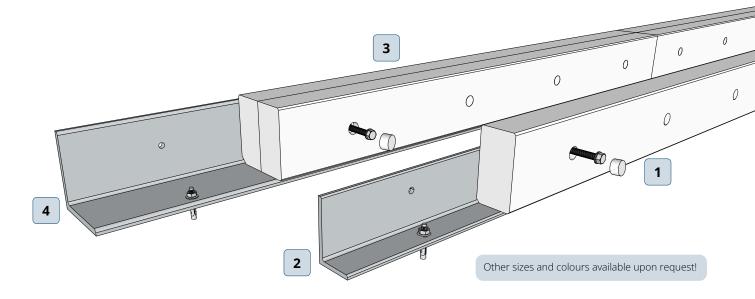




POLYETHYLENE LOGISTIC KERB

PolySto designed a very strong polyethylene wall protection to avoid heavy damages in busy warehousing environments. A galvanized L-profile is mounted on the construction floor using M16 anchors. A single (or double) PE500 kerb is installed on top of the galvanized L-profile and secured using hexagonal bolts every 50 cm.



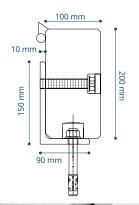


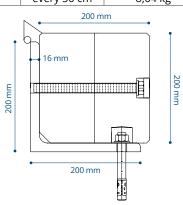
	No.	Length	Height	Width	Thickness	# drillings	Weight / pc
PE2000x200x100	1	2.000 mm	200 mm	-	100 mm	every 50 cm	38,40 kg
GALVA PROFILE 10	2	5.990 mm	150 mm	90 mm	10 mm	every 50 cm	116,40 kg
PE2000x200x200	3	2.000 mm	200 mm	-	2 x 100 mm	every 50 cm	296,40 kg
GALVA PROFILE 16	4	5.990 mm	200 mm	200 mm	16 mm	every 50 cm	8,64 kg

	PE500
Colour	standard Natural (white)
Temperature range	-100°C / +80°C
Density	0,96 g/cm ³ (DIN EN ISO 1183-1)
HS-Code	39 26 90 97

This PE logistic kerb can not be applied in area's where hygiene and food safety standards are required.

For hygienic wall protection please consult our CleanRock range.













STAINLESS STEEL DRAINAGE SYSTEMS Plate grating Anti-Slip LINEAR DRAINAGE **Round channels** Ladder grating Fast transfer of fluids to the outlet Reduction of bacteria accumulation Ecology & efficiency Stainless steel AISI304/316 / 2 mm thickness Reinforced edges Different gratings available Load class M 125 kN Anti-Slip Plate grating POINT DRAINAGE Ladder grating **Point floor drains** Highest hygienic design Different grates available depending on application Easy installation Hygienic trap design Easy and effective cleaning Waste basket/sediment Stainless steel AISI304/316 /2 mm thickness





Waste basket

Trap

HYGILIGHT

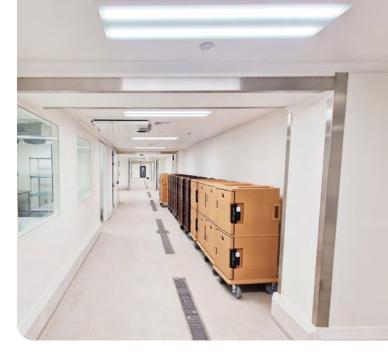
HYGILIGHT RECESSED



LPRE4000		
Led Panel Recessed		
Dimension	595 x 595 x 16 mm	
Material	Aluminum	
Power	40 Watt	
Lumen	4.000 Lm	
Colour temp.	4.000 K	
IP rating	IP65	
HS-Code	94 05 10 98	



C	:RRE6600			
Led Panel Cl	Led Panel Clean Room Recessed			
Dimension	600 x 600 mm			
Material	Zinc coated CRCA sheet finished in epoxy polyester Tempered Glazing			
Output	139 lm/W			
Colour temp.	4.000 K			
Lumen	3 x 2.200 Lm			
IP rating	IP 65 (bottom) / IP 54			
HS-Code	94 05 10 98			





С	CRRE4400		
Led Panel Cl	ean Room Recessed		
Dimension	300 x 600 mm		
Material	Zinc coated CRCA sheet finished in epoxy polyester Tempered Glazing		
Output	137 lm/W		
Colour temp.	4.000 K		
Lumen	2 x 2.200 Lm		
IP rating	IP 65 (bottom) / IP 54		
HS-Code	94 05 10 98		

HYGILIGHT SURFACE MOUNTED



CRSM6600		
Led Panel Clean Room Surface mounted		
Dimension	625 x 625 mm	
Material	Zinc coated CRCA sheet finished in epoxy polyester Tempered Glazing	
Output	139 lm/W	
Colour temp.	4.000 K	
Lumen	3 x 2.200 Lm	
IP rating	IP 65 (bottom)	
HS-Code	94 05 10 98	



CRSM4400			
Led Panel Clean Room Surface mounted			
Dimension	314 x 625 mm		
Material	Zinc coated CRCA sheet finished in epoxy polyester Tempered Glazing		
Output	137 lm/W		
Colour temp.	4.000 K		
Lumen	2 x 2.200 Lm		
IP rating	IP 65 (bottom)		
HS-Code	94 05 10 98		

LED STRIPS



LEI	D STRIPS		
Dimension	5.000 mm. Option to cut every 10 cm		
Size	12x4mm		
Lumen	1.010 Lm / meter		
Colour temp.	4.000K (Pure white)		
Strip	60 LED / meter		
CRI	90		
IP rating	IP68		
HS-Code	94 05 10 98		
	Dimension Size Lumen Colour temp. Strip CRI IP rating		









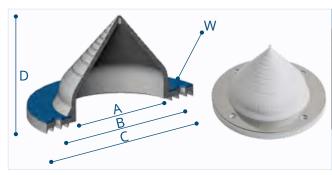
HYGIENIC WALL BOOTS



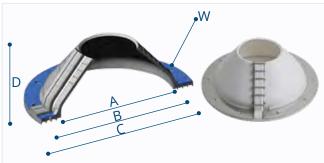
Pipe connections through walls are often insufficiently finished and sealed, resulting in a higher risk of bacterial contamination.

Our **hygienic wall boots** are self-sealing and, in contrast to steel or plastic rosettes, completely flexible. They stay in place and remain permanently sealed, despite pipe vibrations and movements.

The wall boots consist of a silicone-based casing and stainless steel baseplate (316). Their innovative design not only ensures a long-lasting hygienic seal but also simplifies maintenance by preventing dirt and bacteria buildup around the pipe connection. This makes the wall boots ideal for food processing, pharmaceutical, and other industries where strict hygiene standards are critical.



For new installations					
	Α	В	С	D	W
MD_N_0-25	30 mm	57 mm	70 mm	52 mm	6.2 mm
MD_N_0-65	64 mm	91 mm	106 mm	60 mm	6.2 mm
MD_N_0-95	100 mm	128 mm	147 mm	78 mm	6.2 mm
MD_N_70-135	140 mm	168 mm	187 mm	64 mm	6.2 mm
MD_N_100-180	180 mm	213 mm	237 mm	84 mm	6.2 mm



With zipper for renovation					
	Α	В	С	D	W
MD_R_0-65	64 mm	91 mm	106 mm	60 mm	6.2 mm
MD_R_0-95	100 mm	128 mm	147 mm	78 mm	6.2 mm
MD_R_70-135	140 mm	168 mm	187 mm	64 mm	6.2 mm
MD_R_100-180	180 mm	213 mm	237 mm	84 mm	6.2 mm

HS-Code wall boots

40 16 93 00

HYGICRYSTAL

CLIPS WINDOWS

PolySto clips windows are precision-engineered with extruded aluminum frames in various profiles for perfect fit. Features laminated glass glazing, hygroscopic crystals for condensation prevention, and custom options.





- Easy installation
- ✓ Clipped on 1 side
- ✓ Custom made
- Extruded aluminium (Option stainless steel)
- Wall thickness
 - 40 mm
 - 60 mm
 - 80 mm
 - 100 mm







SURFACE MOUNTED WINDOWS

Surface mounted windows provide a suitable solution for interior spaces, including (partition) walls, while adhering to food safety standards. Designed to prevent dirt accumulation and withstand specific conditions such as temperature, humidity, and noise.







- ✓ Food Safe & easy installation
- ✓ Welded corners
- \checkmark Insulating glazing including anti-splinter film
- insulated glazing Rc value 1.3 W/m². K
- Standard size 900 x 1.200 mm (viewing size)
- Custom made sizes possible

- Wall thickness
 - 80 mm
 - 100 mm
 - 120 mm140 mm
 - 170 mm
 - 200 mm





HYGIDOOR

PolySto industrial (coldroom) doors combine durability, hygiene, and aesthetic appeal, making it a versatile choice for various settings. Constructed from CleanSheet and PU insulation, our doors ensure robustness and easy maintenance. They are ideal for cold, wet and damp environments. The unique frame system caters to different wall thicknesses, ensuring a seamless fit. Double hinged doors are available upon request.



INDUSTRIAL DOOR				
Insulated, durable temperature-controlled areas above 0°C				
	Thickness 60 mm			
Door leaf	Stainless steel profile			
	CleanSheet surface			
	Stainless steel			
Door frame	Broken thermal bridge			
c	Beveled edges			
Door fit-	Heavy-duty hinges with disc bearings			
tings	Stainless steel handle			
	Single leaf 900 x 2.300 mm			
Standard size	Single leaf 1.200 x 2.300 mm			
	Double leaf 1.800 x 2.300 mm			

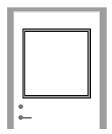


INDUSTRIAL SLIDING DOOR		
Insulated, durable for cooling, freezing from -20°C to +12°C		
Door leaf	Thickness 80 mm	
	Stainless steel profile	
Door lear	CleanSheet surface	
	U-value 0.264 W/m²	
	Stainless steel	
Door frame	Broken thermal bridge	
	Welded corners	
Railsystem	Included	
	900 x 2.300 mm	
	1.000 x 2.300 mm	
Standard	1.200 x 2.300 mm	
size	1.800 x 2.300 mm	
	2.000 x 2.500 mm	
	2.500 x 3.000 mm	

Industrial hingest door with robust design suitable for intensive use in High Care food production and storage areas or as a partition between indoor and outdoor environments.



Square window



The industrial sliding door has been developed for daily intensive use in refrigerated, freezer, and temperature-controlled areas with an elevated food safety risk. Design in accordance with hygienic guidelines, featuring beveled edges and rounded components to prevent the accumulation of dirt or rinse water. The robust stainless steel door leaf frame, welded at the corners, provides additional protection against potential damage.









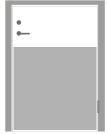
HYGIENIC DOOR		
Hygienic, hard-wearing		
Door leaf	Thickness 40 mm	
	Aluminium profile	
	CleanSheet RAL 9010	
	Core of CFC-free	
	polyurethane	
Door frame	Anodized aluminium	
	From 74 - 200 mm	
	wall thickness	
Door fittings	Hinges: Dorma 4005	
	Lock housing: Assa 565	
	Handle: Dorma DH 720	



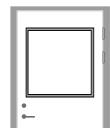
HYGIENIC SLIDING DOOR		
Hygienic, hard-wearing		
Door leaf	Thickness 40 mm	
	Aluminium profile	
	CleanSheet RAL 9010	
	Core of CFC-free polyurethane	
Frame	Anodized aluminium	
	From 70 - 195 mm wall thickness	
Railsystem	Included	

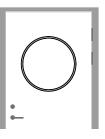
The Hygienic Door features a CleanSheet (FRP) door leaf with 40mm polyurethane insulation. Available as single or double doors, it can include a vision panel with laminated or thermopane glass.

The Hygienic Sliding Door is fully moisture-proof, featuring a CleanSheet door leaf with a shock-resistant aluminum edge and a polyurethane core. It includes sealing strips and a bottom guide for added functionality. The sliding door can also be equipped with an automation system









Various options available

Large kickplate

Small kickplate

Square window

Round window





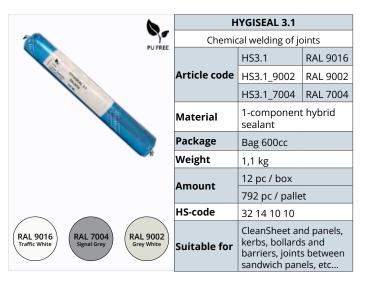




INSTALLATION MATERIALS

GLUE AND SEALANTS

HygiSeal 3.1 is our preferred one-component hybrid polymer sealant, specially designed for durable and hygienic joints in environments with stringent hygiene standards. Ideal applications include cleanrooms, laboratories, production areas, wet rooms, packaging areas, kitchens, and more.

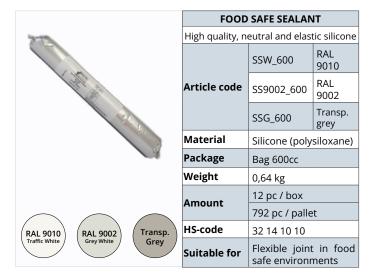


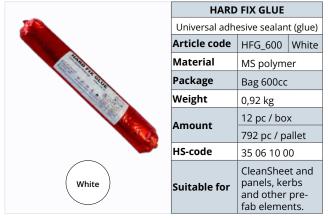
HygiSeal 2.0 is the sealing solution when fast curing is essential. With a curing time of approximately 15 minutes, it ensures quick and reliable sealing in environments where speed and efficiency are critical, such as repairs, urgent installations, or time-sensitive projects.

	H	YGISEAL 2.0	
	Chemical welding of joints		
	Article code	HS2.0	White
	Material	2-component PU sealant	
	Package	Cartridge 620cc	
O de la companya del la companya de	Weight	1,1 kg	
White	Amount	10 pc / box	
		600 pc / pallet	
	HS-code	35 06 10 00	
	Suitable for	CleanSheet and panels, kerbs, bollards and barriers, joints between sandwich panels, etc	
	NHS2.0	Set with 10 mi tubes for Hygi	

Food Safe Sealant is our one-component silicone sealant designed for applications requiring permanent elasticity. It is perfect for expansion joints and for sealing the lower connection between floors and PolySto kerbs, ensuring a food-safe finish in compliance with industry standards.

Hard Fix Glue is a high-performance one-component hybrid polymer adhesive delivering strong bonding strength for materials like CleanRock, CleanSheet, PVC, stainless steel, etc... With its lasting flexibility, resistance to moisture, fast curing, and non-toxic formulation, PolySto Hard Fix Glue is perfect for demanding environments, including food, medical, and pharmaceutical industries.





PERSONAL PROTECTIVE EQUIPMENT



MASK

FFP3 mask against dust particles arising upon cutting FRP or CleanRock kerbs

Package	5 pc / box
Weight	0,9kg
HS-Code	63 07 90 95



SAFETY SET

Set of safety gloves, safety glasses and hearing protection

Weight	1,5 kg
HS-Code	40 15 90 30

TOOLS AND EQUIPMENT



GM_600		
Manual caulking gun		
Weight	0,98 kg	
HS-Code	84 13 20 00	
Suitable for	HygiSeal, Hard Fix Glue & Food Safe Sealant	



GP_600		
Pneumatic caulking gun		
Weight	0,95 kg	
HS-Code	84 67 19 00	
Suitable for	HygiSeal, Hard Fix Glue & Food Safe Sealant	



GB_600		
5.0 A / 18 V	Battery driven caulking gun	
Weight	1,95 kg	
HS-Code	84 67 29 90	
Suitable for	HygiSeal, Hard Fix Glue & Food Safe Sealant	







25 m/box

39 19 10 19

PolySto kerbs

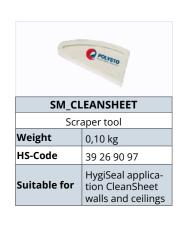
Package

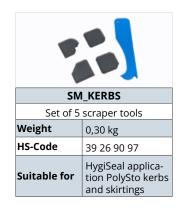
HS-Code

Suitable for

TB50	
Tape for finishing Hygiseal joints on embossed CleanSheet and kerbs	
Daekago	1 rol = 50 m
Package	44 pc / box
Weight	0,55 kg
HS-Code	39 19 10 12







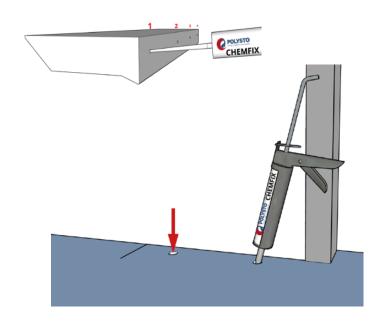


CHEMICAL ANCHORAGE

ChemFix is a two-component chemical anchoring injection system. Chemfix is specially developed to anchor threaded rods, stainless steel posts, and barriers into construction floors. With its high-strength bonding properties, ChemFix ensures a long-lasting and robust solution for industrial and hygienic environments.



CH	HEMFIX	
Chemical anchorage		
Article code	СНЕМ	
Material	Polyester resin	
Package	Tube 410 cc	
Weight	0,85 kg	
Amount	12 pc / box	
	1.344 pc / pallet	
HS-Code	38 16 00 00	
Suitable for	Kerbs, bollards and barriers	







GP_410		
Pneumatic caulking gun		
Weight	1 kg	
HS-Code	84 67 19 00	
Suitable for	Chemfix	



ВМ		
Drilling mold		
Article	Length	Weight
BM-50	500 mm	1,1 kg
BM-100	1.000 mm (IBR35)	1,9 kg
BM-150	1.500 mm	2,88 kg
HS-Code	72 16 21 00	





Kerbs

Suitable for

Suitable for





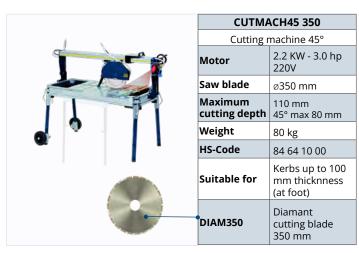


COMPR		
Air compressor		
Motor	230V - 2,5PK	
Output	360L/min - 25L	
Weight	15 kg	
HS-Code	84 14 40 10	
Suitable for	Pneumatic caulking guns	



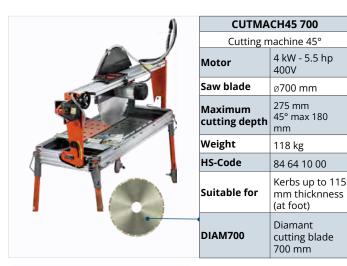
level 1 and 2







ROLCUT	
Rolling conveyor table for cutting machine	
Weight	25 kg
HS-Code	84 61 50 11
Suitable for	CUTMACH45 350 CUTMACH45 700



Other sizes of cutting machinery and spare parts are available on request



CLEANSHEETS AND PANELS - INSTALLATION EQUIPMENT



PRS	
Rubber pressure roller	
Adjustable from 17" to 27"	
Weight 1,2 kg	
HS-Code	96 03 40 90
Suitable for	FRP sheets and panels





SDS_3,5*16	
Self-drilling screws	
Package	200 pc / box
Weight	0,2 kg
HS-Code	73 18 14 99
Suitable for	Installation of full PVC round coving



HFGP	
Primer for Hard Fix Glue	
Package	Bottle of 1 L
Weight	1,42 kg
HS-Code	29 15 31 00
Suitable for	Improves adhesion of hybrid sealants on several surfaces



NP30

Nylon plug for quick fastening of FRP sheets in concrete, brick stone, sandwich panels and other materials

materials.	
Package	500pc / box
Length	30 mm
Weight	0,52 kg
HS-Code	73 18 19 00



NP40

Nylon plug quick fastening of RenoPanel and RamPanel in concrete, brick stone, sandwich panels and other materials.

Package	400pc / box	
Length	40 mm	
Weight	0,52 kg	
HS-Code	73 18 19 00	



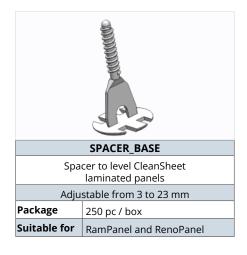
NP50

Nylon plug for quick fastening of InsuPanel (max 30 mm thickness) in concrete, brick stone, sandwich panels and other materials.

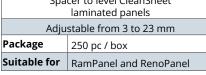
panels and other materials.		
Package	ackage 300pc / box	
Length	50 mm	
Weight	0,52 kg	
HS-Code	73 18 19 00	



ACHS	
Cutting blade for RamPanel	
Article	Diameter
ACHS_DIA160_1	Ø 160 mm
ACHS_DIA190_1	Ø 190 mm
ACHS_DIA225_1	Ø 225 mm
ACHS_DIA300_1	Ø 300 mm
HS-Code	82 02 99 20



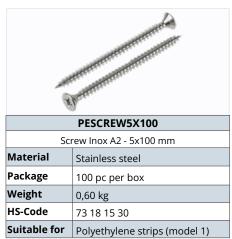


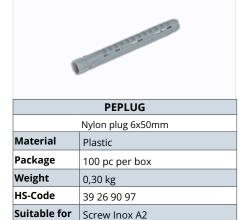




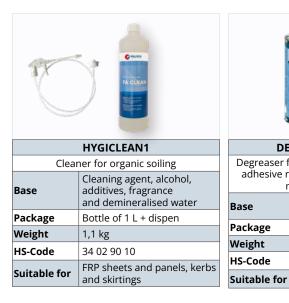
OTHER INSTALLATION EQUIPMENT







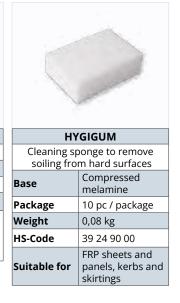
MAINTENANCE & REPAIR





See TDS













200 gram repair kits are available on request.



POLYSTO COMMUNITY

Join the **PolySto community** and gear up with our range of **workwear** including T-shirts, hoodies, high-visibility vests, and safety helmets to stand out on the job site. Our apparel comes in all sizes from Small to XXXL, ensuring a perfect fit for everyone.

T-shirts





High-visibility vests



Tip for our Master Installers



3M Safety helmets



Conference binders





TAKE YOUR NOTES HERE

